	APPLICA	BLE STAN	DARD									
	OPERATING TEMPERATURE RATING VOLTAGE		E RANGE		STORAGE TEMPERATURE RAN OPERATING OR STO HUMDITY RANGE		E RANGE		-10°CTO50°C(PACKED		MON)	
							R STORAC	20	ELATIVE HUMIDITY 90 % MA	X(NOT D	(NOT DEWED)	
		CURRENT		0.5 A (note 1)			ICABLE CABLE			t=0.3±0.05mm, GOLD PLATING		
		•		SPECIFICATIONS								
	ΤI	ГЕМ		TEST METHOD			REQUIREMENTS				QT	АТ
	CONSTR	RUCTION									•	•
	MARKING CO			VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.				×	×
				CONFIRMED VISUALLY.								×
	ELECTRICAL CHARACTE						T				1	1
	CONTACT RESISTANCE 11		· ·				50 m Ω MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)				×	×
	RESISTANCE			100 V DC.				(L=8mm) 500 MΩ MIN.				×
				V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.				×	×
		NICAL CHA	DACT	EDICTICS								
	MECHANIC			ES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: 50 mΩ ľ			TANCE: 50 mg MAX	. x	T
	OPERATION 20			20 TIMES INSERTIONS AND EXTRACTIONS.				② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				
Λ	VIBRATION		0.75 mm	NCY 10 TO 55 Hz, HALI , FOR 10 CYCLES IN 3 AXI		ITUDE	① NO ELECTRICAL DISCONTINUITY 1 μs.				×	_
Δ	SHOCK	DIRECTIONS. 981 m/s², DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.			<u> </u>	 CONTACT RESISTANCE: 50 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 					-	
	FPC RETENTION FORCE MEASI		MEASU	MEASURED BY APPLICABLE FPC.			DIRECTION OF INSERTION: 0.4×n N MIN			×	_	
			,	NECTOR, FPC AT INITIAL CONDITION. (NESS OF FPC SHALL BE t=0.30mm)			(n : NUMBER OF CONTACTS).					
	ENVIRONMENTAL CHARACTERISTICS								l .	1		
Λ	RAPID CHANGE OF TEMPER TEMPERATURE TIME UNDER			DER 5 CYCLES. POSED AT 40±2 °C,			 CONTACT RESISTANCE: 50 mΩ MAX. INSULATION RESISTANCE: 50 MΩ MIN. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 					_
	DAMP HEAT EXPOSE		×								_	
	·			_ATIVE HUMIDITY			① CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX.				. ×	
F			RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.				② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY)				I.	
											•	
							(4) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				S	
Λ	⚠ DRY HEAT EXPOSED AT 105±2 °C, 96 h. COLD EXPOSED AT -40±3°C, 96 h.			\bigcirc CONTACT RESISTANCE: 50 m Ω MAX. \bigcirc NO DAMAGE, CRACK AND LOOSENESS			TANCE: 50 mΩ MAX	. ×	_			
			EXPOSED AT -40±3°C, 96 h.				s x	_				
	CORROSION SALT MIST EX		EXPOSE	EXPOSED AT 35±2 °C 5% SALT WATER SPRAY			OF PARTS. ① CONTACT RESISTANCE: $50 \text{ m}\Omega$ N			TANCE: 50 mΩ MAX		_
Δ	FOR 96 h. SULPHUR DIOXIDE EXPOSED AT 40±2 [JIS C 60068-2-42] 80±5%, 25±5 ppm			FOR 96 h. EXPOSED AT 40±2 °C , RELATIVE HUMIDITY			_	DEVIDENCE OF CORROSION WHICE FECTS TO OPERATION OF		+ <u>×</u>		
<u> </u>						CONNECTOR.						
Λ		SULPHIDE		D AT 40±2 °C , RELATIVE	HUMIDI	TY					×	
				10 TO 15 ppm FOR 96 h.		DECIO	NED			CHECKED		ATE
	Δ.			RIPTION OF REVISIONS DESIG DIS-F-00000493 RT. 1k		KEDA APPROVED			HS. SAKAMOTO			
	REMARK		00000433	JUUUU493 K1. IKI				/FD	RI. TAKAYASU	_	10. 26	
							TED TN. KUWATA			10. 03		
	\wedge					DESIGNE			RT. IKEDA		10. 03	
	V1\ Unless otherwise specified, re			efer to IEC 60512.		DRAWN		N	RT. IKEDA		10. 03	
	Note QT:Qualification Test AT:						RAWING NO.			ELC4-153887-		
				FICATION SHEET			PART NO.		FH	FH28-*S-0. 5SH (05)		
HIRO			OSE EI	ECTRIC CO., LTD.	CODE NO.		CL586		Δ	1/2		

	SPECIFICATIONS								
	ITEM	TEST METHOD	REQUIREMENTS	QT	АТ				
Λ	RESISTANCE TO	1) REFLOW SOLDERING (MAX 2 CYCLES.)	NO DEFORMATION OF CASE OF	×	_				
	SOLDERING HEAT	PEAK TMP 250 °C MAX	EXCESSIVE LOOSENESS OF THE						
		REFLOW TMP OVER 230 °C WITHIN 60 sec.	TERMINALS.						
		PRE-HEAT 150 TO 200°C FOR 90 TO 120 sec.							
		2) SOLDERING IRONS							
		TMP 350 ± 10 °C FOR 5± 1 sec.							
	SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE,	A NEW UNIFORM COATING OF SOLDER	×	_				
		235±3 °C FOR IMMERSION DURATION,	SHALL COVER A MINIMUM OF 95 % OF						
		2±0.5 sec.	THE SURFACE BEING IMMERSED.						

(note 1)

WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

Note QT:	Qualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-153887-02		
HS.	SPECIFICATION SHEET	PART NO.	FH28-*S-0. 5SH (05)			
1	HIROSE ELECTRIC CO., LTD.	CODE NO		CL586	Δ	2/2