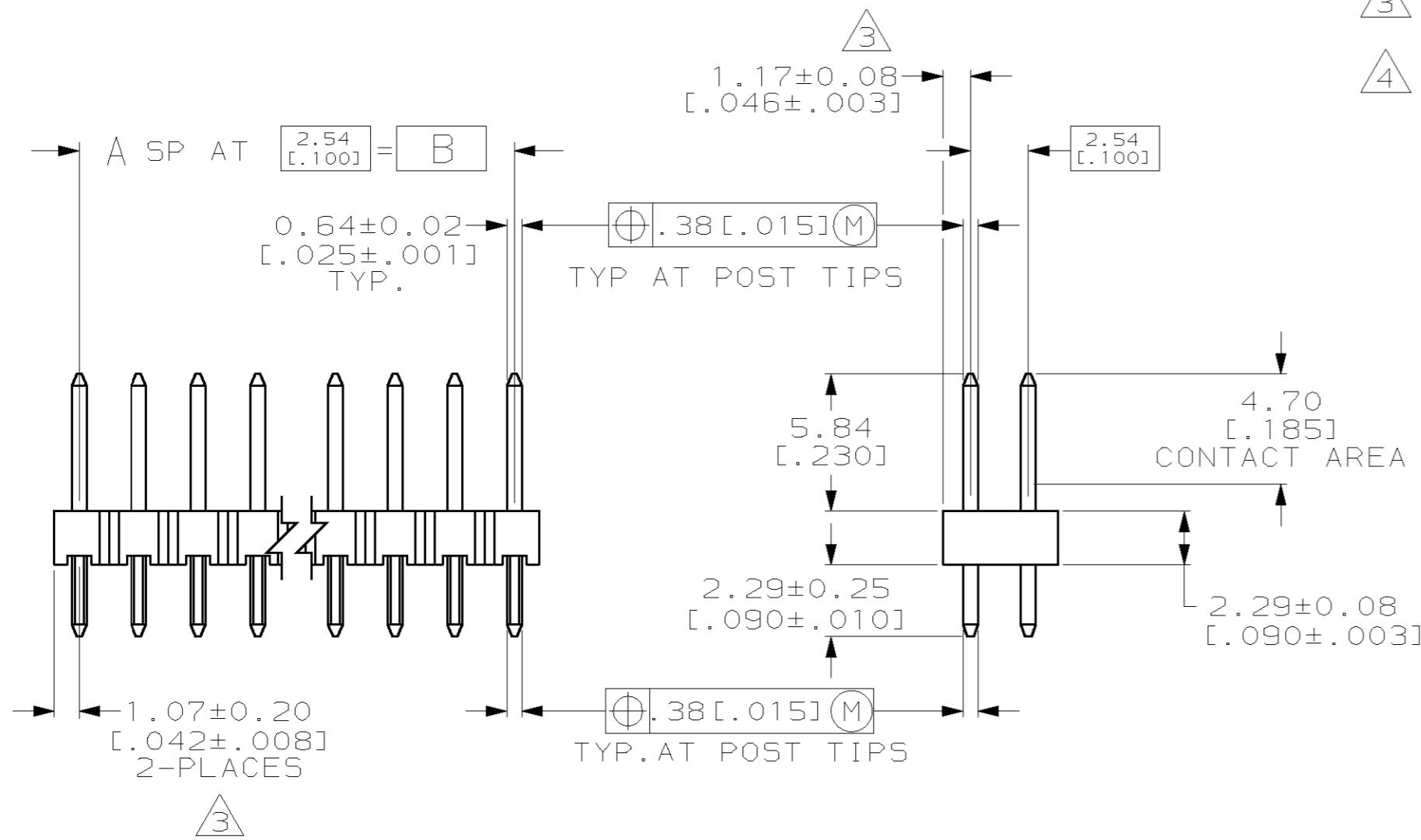
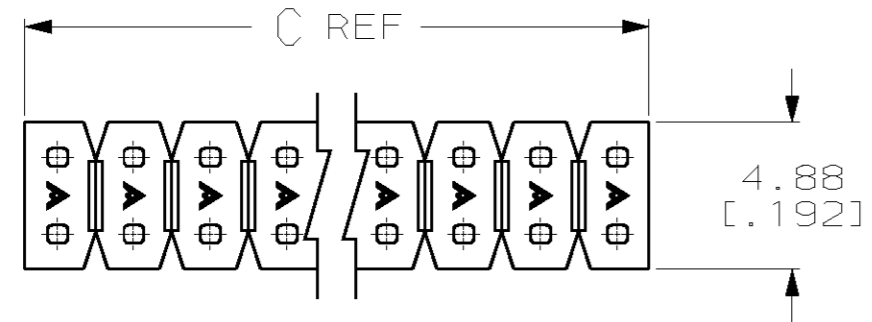
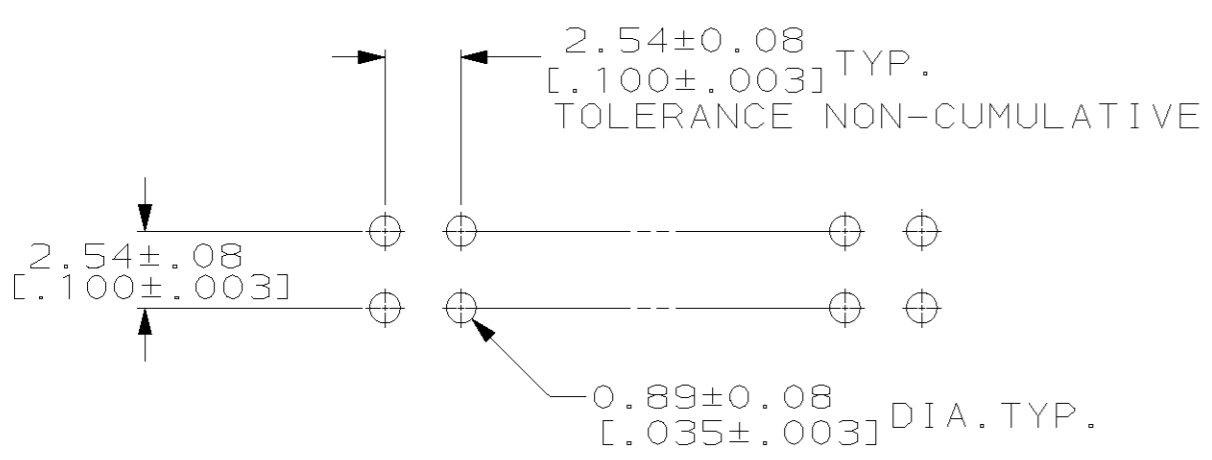


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	39			0 DRAWN	3/6/95	TH	GD
				A EC.0010-0436-95	8/1/95	TH	GD
				B EC.0010-0992-95	8/1/95	TH	GD
				C EC.0010-1181-95	11/6/95	TH	GD
				D EC.0430-0023-96	10/8/96	RB	GD
				E REV PER OG21-0244-98	30NOV99	BH	JG
				F REV PER OG3C-0249-99	03FEB99	BH	JG



1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
  2. TRUE POSITION TOLERANCE OF THE POSTS TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- ③ THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- ④ FINISH: 0.000127 [0.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-.000200] TIN-LEAD ON SOLDER TAIL ALL OVER 0.00127 [0.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

9.75 [0.384]	7.62 [0.300]	3	8	8	146221-2
7.21 [0.284]	5.08 [0.200]	2	6	6	146221-1
C	B	A	NO. OF ACTIVE POSN.	NO. OF POSN.	ASSEMBLY PART NUMBER

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DIMENSIONS:		CHK	G.DUBNICZKI	3/15/95	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	G.DUBNICZKI	3/15/95	
mm		PRODUCT SPEC	NAME		
0 PLC ±- 1 PLC ±- 2 PLC ±0.13(.005) 3 PLC ±- 4 PLC ±- ANGLES ±0°30' FINISH		APPLICATION SPEC	HEADER ASSEMBLY, MOD II, BREAKAWAY, DOUBLE ROW, .100 X.100, VERTICAL, .025 SQUARE POST		
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK, POST: PHOSPHOR BRONZE		WEIGHT	A2 00779		DRAWING NO. C-146221
		CUSTOMER DRAWING	SCALE 4:1		SHEET 1 OF 1 REV F