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UV CURING SYSTEMS SF2B SERIES Ver.2





Conforming to OSHA / ANSI

Upgrade Guide

Upgraded to version 2.0 from January 2009 shipments.

Protection

Conventional: IP65 (IEC)

Ver.2: IP65 / IP67 (IEC, JIS)







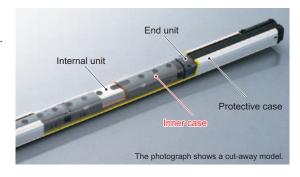


Type 2 safety solution International regulations for safety measures at reasonable cost

panasonic.net/id/pidsx/global

Protective structure IP67* is achieved with a seamless structure that has reduced seams *Version 2.0 or later

The inner unit is protected by a cylindrical inner case. The seams of unit and lens surfaces have been greatly reduced, so that particles of oil mists and dust are prevented from getting in.



Extensive range of variations available with sensing widths from 168 mm to 1,912 mm 6.614 in to 75.275 in

Two types are available for different minimum sensing object sizes.

Hand protection type SF2B-H□

Control Category 2 PLc SIL1

Minimum sensing object ø27 mm ø1.063 in

(20 mm 0.787 in beam pitch



Arm / Foot protection type SF2B-A

Minimum sensing object ø47 mm ø1.850 in (40 mm 1.575 in beam pitch



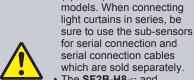
Optical Touch Switch Control Units Definition of Sensing Heights

Safety Components

SF4B-C SF4C SF2C SF4B

Series connection of up to three sets is possible

Sub-sensors for series connection (optional) can be used to connect up to three sets of light curtains (up to a total of 128 beam channels maximum; however, the **SF2B-A** allows up to 96 beam channels when two sets are connected, and up to 64 beam channels when three sets are connected).

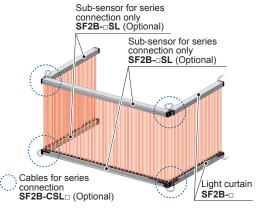


• The SF2B-H8-□ and SF2B-A4-□ cannot be connected in series. For details, refer to "Series connection" of "PRECAUTIONS FOR PROPER USE".

· The light curtains and the sub-

sensors for serial connection

(optional) have different



Hand protection type and Arm / Foot protection type can be used together.



"ZERO" dead zone. Unit length = protective height, so mounting is possible with no dead zone

The sensing area contains no dead spaces. Even with series connections, there are no dangerous openings at the interfaces between light curtains. This makes a simpler and more compact installation possible.

SF2B

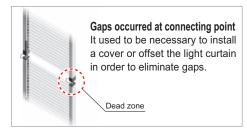
"ZERO" dead zone when using series mounting





Previous model

Dead zone when using series mounting



"ZERO" dead zone when using L-shaped mounting





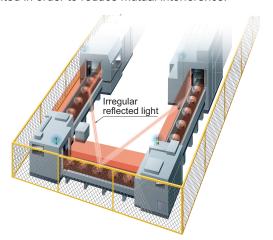
Overlapped mounting when using L-shaped mounting



Note: The SF2B-H8- \square and SF2B-A4- \square cannot connected in series. For details, refer to "PRECAUTIONS FOR PROPER USE (p.626~)".

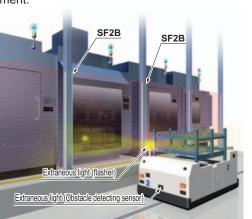
Mutual interference is reduced without need for interference prevention lines

The scan timing of the light curtain is automatically shifted in order to reduce mutual interference.



Reducing the number of malfunctions caused by extraneous light

A double scanning method and retry processing are new functions exclusive to that are effective in eliminating the effect of momentary extraneous light from peripheral equipment.



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SF4C

SF2C SF4B

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SF4B-C SF4C SF2C SF4B

SF2B

BSF4-AH80

Equipped with a digital error indicator so that error details can be understood at a glance

The system constantly checks the light curtain for problems such as incorrect cable wiring, disconnection, short-circuits, internal circuit problems, and incoming light problems.

If a problem should occur, details of the error appear on the digital display. Therefore, smooth support is possible if problems occur at startup and during maintenance operations, even if assistance is given via telephone.

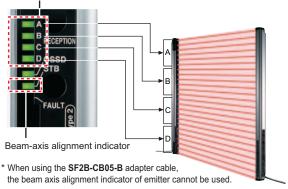


Beam-axis alignment indicators show the incident light position at a glance

Beam-axis alignment indicators display the beam channels of the light curtain in four blocks.

The blocks where the beam axes match will light up in red in turn. When all the beam axes receive light, all the LEDs light up green. Furthermore, a stability indicator (STB.) lights up when there is sufficient incoming light.



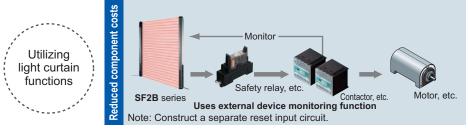


Adapter cables and adapter mounting brackets are available so that previous peripheral devices for light curtains can still be used

The light curtain SF2-A / SF2-N series (discontinued model), area sensor NA40 series, and SF1-N series (discontinued model) can be replaced with the SF2B series using the current mounting holes and connection cables.

Selectable safety circuits

The light curtain unit has a built-in monitoring function for external devices (such as fused relay monitoring). This supports the construction of light curtain peripheral safety circuits which do not use a safety relay unit, and contributes to reduced costs and a more compact control panel. In addition, a connectable control unit is used, so that a safety circuit that is easy to construct and easy to install can be selected.

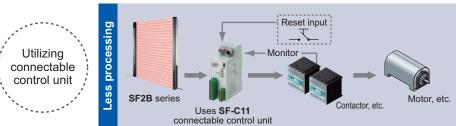


Recommended safety relays

Panasonic Corporation Model No.: SF series

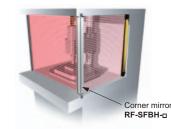


Note: Contact the manufacturers for details on the recommended products.



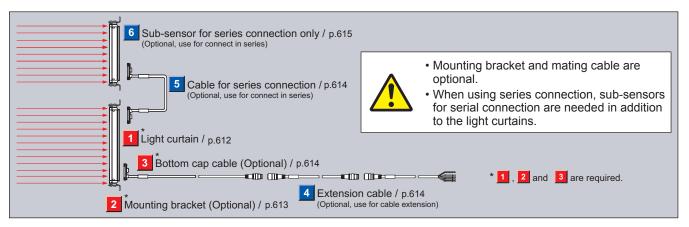
Significant cost reduction is achieved by using corner mirror

By using a single corner mirror, light curtain and peripheral safety circuit for one set are eliminated. Enables significant cost reduction and savings on wiring. The control category is unchanged.



When setting up the light curtains in the L-shape or U-shape, usually two or three sets of the light curtains are required. However, using the corner mirror to reflect the laser light allows only one set of the light curtains to be set up at the L-shape or U-shape.

PRODUCT CONFIGURATION



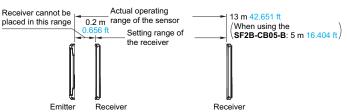
ORDER GUIDE

1 Light curtains | Mounting bracket and bottom cap cable are not supplied with the light curtain. Be sure to order them separately.

Type	Annogrange	Operating range	Model No	. (Note 5)	Number of beam	Protective height	
Туре	Appearance	(Note 1)	NPN output type	PNP output type	channels	(mm in) (Note 4)	
(ch)			SF2B-H8-N (Note 2)	SF2B-H8-P (Note 2)	8	168 6.614	
in beam pitch)			SF2B-H12-N	SF2B-H12-P	12	232 9.134	
pea			SF2B-H16-N	SF2B-H16-P	16	312 12.283	
			SF2B-H20-N	SF2B-H20-P	20	392 15.433	
0.78	Beam 6 mm		SF2B-H24-N	SF2B-H24-P	24	472 18.583	
tion type in (20 mm 0.787	No. 0.236 in (Note 3)		SF2B-H28-N	SF2B-H28-P	28	552 21.732	
Hand protection type 27 mm ø1.063 in (20 mm			SF2B-H32-N	SF2B-H32-P	32	632 24.882	
otectic .063 in	Protective height		SF2B-H36-N	SF2B-H36-P	36	712 28.031	
prote			SF2B-H40-N	SF2B-H40-P	40	792 31.181	
br m		0.2 to 13 m 0.656 to 42.651 ft	SF2B-H48-N	SF2B-H48-P	48	952 37.480	
Hand sensing object ø27 mm			SF2B-H56-N	SF2B-H56-P	56	1,112 43.779	
ect &	Beam pitch 6 mm 20 mm 0.787 in 0.236 in	When using the adapter cable SF2B-CB05-B: 0.2 to 5 m 0.656 to 16.404 ft	SF2B-H64-N	SF2B-H64-P	64	1,272 50.079	
go			SF2B-H72-N	SF2B-H72-P	72	1,432 56.378	
Sing			SF2B-H80-N	SF2B-H80-P	80	1,592 62.677	
ser		(0.000 to 10.404 it)	SF2B-H88-N	SF2B-H88-P	88	1,752 68.976	
Min.			SF2B-H96-N	SF2B-H96-P	96	1,912 75.275	
in beam pitch)			SF2B-A4-N (Note 2)	SF2B-A4-P (Note 2)	4	168 6.614	
E .			SF2B-A6-N	SF2B-A6-P	6	232 9.134	
bea	+		SF2B-A8-N	SF2B-A8-P	8	312 12.283	
575 in	Beam 6 mm 0.236 in (Note 3)		SF2B-A10-N	SF2B-A10-P	10	392 15.433	
) Se			SF2B-A12-N	SF2B-A12-P	12	472 18.583	
orotection type 850 in (40 mm 1.			SF2B-A14-N	SF2B-A14-P	14	552 21.732	
ction (40			SF2B-A16-N	SF2B-A16-P	16	632 24.882	
ote 50 Fi	Protective height		SF2B-A18-N	SF2B-A18-P	18	712 28.031	
ot pr	Beam pitch		SF2B-A20-N	SF2B-A20-P	20	792 31.181	
Arm / Foot protection type t ø47 mm ø1.850 in (40 mm 1.	2 40 mm 1.575 in	0.2 to 13 m 0.656 to 42.651 ft	SF2B-A24-N	SF2B-A24-P	24	952 37.480	
'm' /			SF2B-A28-N	SF2B-A28-P	28	1,112 43.779	
Ar ect ø	26 mm	When using the adapter cable	SF2B-A32-N	SF2B-A32-P	32	1,272 50.079	
Arm / Fo sensing object ø47 mm	26 mm 1.024 in	SF2B-CB05-B:	SF2B-A36-N	SF2B-A36-P	36	1,432 56.378	
Sing		0.2 to 5 m 0.656 to 16.404 ft	SF2B-A40-N	SF2B-A40-P	40	1,592 62.677	
seu		(0.000 to 10.404 ft)	SF2B-A44-N	SF2B-A44-P	44	1,752 68.976	
Mi.			SF2B-A48-N	SF2B-A48-P	48	1,912 75.275	

Notes: 1) The "operating range" is the possible setting distance between the emitter and the receiver.

- 2) The SF2B-H8
 and SF2B-A4
 cannot be connected in series because they do not include a connector for series connection. Refer to "PRECAUTIONS FOR PROPER USE (p.626~)" for details.
- 3) The distance between the tip of the light curtain and the last beam axis of the SF2B-H8- \square and SF2B-A4- \square is 22 mm 0.866 in.
- 4) Refer to "Definition of light curtain and area sensor sensing heights (p.727)" for details of the protective height.
- 5) Models which have an "E symbol in the model No. on the name plate are emitters, and those with a "D ■ RECEIVER" symbol are receivers



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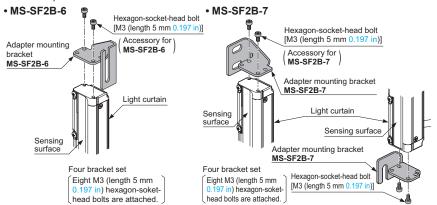
SF4B-C SF4C SF2C SF4B SF2B

ORDER GUIDE

Mounting brackets Mounting bracket is not supplied with the light curtain. Be sure to order it separately.

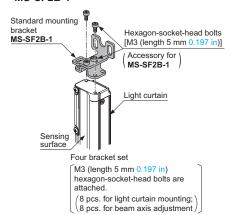
Designation			Appearance	Model No.	Description	
Standard mounting bracket				MS-SF2B-1	Used to mount the light curtain on the rear surface and side surface (4 pcs. per set for emitter and receiver	
Dead zoneless mounting bracket				MS-SF2B-3	Mounting of the light curtain is possible so that the mounting bracket does not project past the protective height (light curtain length). (4 pcs. per set for emitter and receiver	
Adapter mounting brackets	For SF2-A / SF2-N	For rear and side mounting		MS-SF2B-5	Used when replacing units in the SF2-A / SF2-N series. (discontinude mode) (4 pcs. per set for emitter and receiver	
	For SF1-N / NA40	For rear mounting		MS-SF2B-4	Used when replacing units in the SF1-N (discontinude mode) / NA40 series which are using the MS-SF1-1 / MS-NA40-1 sensor mounting brackets.(Note) (4 pcs. per set for emitter and receiver	
	For NA40	For side mounting		MS-SF2B-6	Used when replacing units in the NA40 series which are side mounted (direct mounted).(Note) (4 pcs. per set for emitter and receiver	
	For SF1-N	For side mounting		MS-SF2B-7	Used when replacing units in the SF1-N series (discontinude mode) which are side mounted (discontinude mode). (4 pcs. per set for emitter and receiver	

Note: SF1-N-compatible mounting bracket can also be used for SF1-S / SF1-A series products that are discontinued. The NA40-compatible mounting bracket can also be used for NA40-S / NA40-B series products that are discontinued.

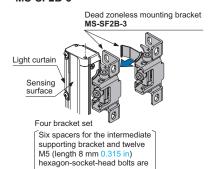


Standard mounting bracket

• MS-SF2B-1

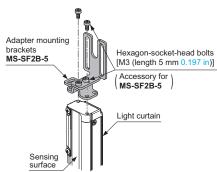


• MS-SF2B-3



• MS-SF2B-5

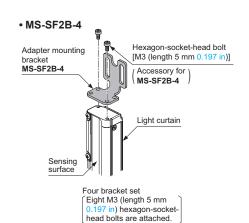
attached.



Four bracket set

M3 (length 5 mm 0.197 in) hexagon-socket-head bolts are attached.

(8 pcs. for light curtain mounting; 8 pcs. for beam axis adjustment)



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3 4 5 Bottom cap cable / Extension cable / Cables for series connection Mating cable is not supplied with the light curtain. Be sure to order it separately.

	Ту	ре	Appearance	Model No.		Description
				SF2B-CCB3	Cable length: 3 m 9.843 ft Net weight: 370 g approx. (2 cables)	
		Discrete wire		SF2B-CCB7	Cable length: 7 m 22.966 ft Net weight: 820 g approx. (2 cables)	Used for connecting to the light curtain and to other cables or the SF-C13 control unit. Two cables per set for emitter and receiver
	ap cable	Discre		SF2B-CCB10	Cable length: 10 m 32.808 ft Net weight: 1,160 g approx. (2 cables)	Cable outer diameter: ø6 mm ø0.236 in Cable color: Gray (for emitter) Gray with black line (for receiver) The min. bending radius: R6 mm R0.236 in
	Bottom cap cable			SF2B-CCB15	Cable length: 15 m 49.213 ft Net weight: 1,720 g approx. (2 cables)	The min. Dending radius. No min No.230 in
-	3	٥٢		SF2B-CB05	Cable length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	Used for connecting to the light curtain and to an extension cable or the SF-C11 control unit. Two cables per set for emitter and receiver
		Connector		SF2B-CB5	Cable length: 5 m 16.404 ft Net weight: 620 g approx. (2 cables)	Cable outer diameter: ø6 mm ø0.236 in Connector outer diameter: ø14 mm ø0.551 in max.
e le		ŏ	ali	SF2B-CB10	Cable length: 10 m 32.808 ft Net weight: 1,200 g approx. (2 cables)	Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
8-core cable	4)	e wire		SFB-CC3	Cable length: 3 m 9.843 ft Net weight: 380 g approx. (2 cables)	Used for cable extension or connecting to the SF-C13 control unit. Two cables per set for emitter and receiver Cable outer diameter: ø6 mm ø0.236 in
	Extension cable	Discrete wire		SFB-CC10	Cable length: 10 m 32.808 ft Net weight: 1,200 g approx. (2 cables)	Connector outer diameter: ø14 mm ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) The min. bending radius: R6 mm R0.236 in
-				SFB-CCJ10E	Cable length: 10 m 32.808 ft Net weight: 580 g approx. (1 cable)	Used for cable extension or connecting to the SF-C11 control unit. One each for emitter and receiver Cable outer diameter: ø6 mm ø0.236 in
	4		╙═╫ ╒ ╫═╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫╒╫	SFB-CCJ10D	Cable length: 10 m 32.808 ft Net weight: 600 g approx. (1 cable)	Connector outer diameter: ø14 mm ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
	cable (Bottom cap cable) For SF2.A / SF2.N			SF2B-CB05-A	Cable length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	Used when replacing units in the SF2-A / SF2-N series (discontinude mode). The SF2N-CC□ cable with connector can be used without change, so that replacement with SF2B series units can be done smoothly. Two cables per set for emitter and receiver Cable outer diameter: Ø6 mm Ø0.236 in Connector outer diameter: Ø14 mm Ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
re cable	* 3 Adapter cab	For SF1-N / NA40	* Please contact our office for wiring of adapter cables.	SF2B-CB05-B	Cable length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	Used when replacing units in the SF1-N (discontinude mode) / NA40 series. The SF1-CC□ / NA40-CC□ cable with connector can be used without change, so that replacement with SF2B series units can be done smoothly. Two cables per set for emitter and receiver Cable outer diameter: Ø1 mm Ø0.236 in Connector outer diameter: Ø1 mm Ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
	ble for	connection		SF2B-CSL01	Cable length: 0.1 m 0.328 ft Net weight: 70 g approx. (2 cables)	Use when connecting the sub-sensor for series connection to the light curtain in series. Two cables per set for emitter and receiver (common for control and receiver)
Cal cor			* Used in conjunction with subsensor for serial connection only.	SF2B-CSL05	Cable length: 0.5 m 1.640 ft Net weight: 120 g approx. (2 cables)	for emitter and receiver) Cable outer diameter: ø6 mm ø0.236 in Cable color: Gray (common for emitter and receiver) The min. bending radius: R6 mm R0.236 in

* Interchangeability function

• This function is used for replacing other light curtains or area sensors with these new units. The bottom cap cables and sensor mounting brackets used will vary depending on the models being replaced. Refer to the instruction manual for details on actual wiring and mounting.

Models being replaced	Models being replaced Adapter cable Adapter mounting bracket		Details of changes and points to note			
SF2-A / SF2-N series (Discontinued product)	SF2B-CB05-A	MS-SF2B-5	 NPN output type: Connect the shielded wire to +V. PNP output type: Connect the shielded wire to 0 V. Existing SF2N-CC connection cables (optional) can be used without change. The interference prevention function (parallel connection) cannot be used. 			
SF1-N series (Discontinued product)	SF2B-CB05-B	When using the MS-SF1-1: MS-SF2B-4 For direct mounting: MS-SF2B-7	Emitter: Synchronization cable has changed to interference prevention cable.(Note 1) Receiver: Synchronization cable has changed to control output (OSSD 1).(Note 2)(Note 3) Existing SF1-CC□A connection cables (optional) can be used without change. The beam axis alignment indicator of emitter cannot be used.			
NA40 series	SF2B-CB05-B	When using the MS-NA40-1: MS-SF2B-4 For direct mounting: MS-SF2B-6	Control output (OSSD 2) is equipped instead of self-diagnosis output.(Note 3) Emission halt function cannot be used. Existing NA40-CC□ connection cables (optional) can be used without change. The ambient temperature for the NA40-CC□ connection cables (optional) is			

Notes: 1) Not used in case of simple replacement of the **SF1-N** series (interference prevention wire is unused), therefore perform wire insulation so that it will not touch other wires.

2) Not used in case of simple replacement of the **SF1-N** series (non-safety applications), therefore perform wire insulation so that it will not touch other wires.

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SF2B

BSF4-AH80

³⁾ When used in safety applications, both OSSD1 and OSSD2 must be used.

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The sub-sensors for series connection are PNP / NPN types. Furthermore, they cannot simply 6 Sub-sensor for series connection only be used by themselves. Always be sure to use them in combination with light curtains.

Ту	/ре	Appearance	Operating range (Note 1)	Model No. (Note 6)	Number of beam	Protective height (mm in) (Note 4)	Current consumption (Note 5)	
			, ,	SF2B-H8SL (Note 2)	channels 8	168 6.614		
	pitch)			SF2B-H12SL	12	232 9.134	Emitter: 20 mA or less Receiver: 25 mA or less	
	ri d			SF2B-H16SL	16	312 12.283	F ''' 00 4 1	
	0.787 in	•		SF2B-H20SL	20	392 15.433	Emitter: 20 mA or less Receiver: 35 mA or less	
	m 0	Beam 6 mm		SF2B-H24SL	24	472 18.583	Facilities 00 and analysis	
d)	20 m	Channel		SF2B-H28SL	28	552 21.732	Emitter: 30 mA or less Receiver: 45 mA or less	
Hand protection type	ø1.063 in (20 mm			SF2B-H32SL	32	632 24.882	F	
tion	063	Protective height		SF2B-H36SL	36	712 28.031	Emitter: 30 mA or less Receiver: 55 mA or less	
rotec	ı ø1.			SF2B-H40SL	40	792 31.181	Emitter: 40 mA or less	
p P	mm		0.2 to 13 m	SF2B-H48SL	48	952 37.480	Receiver: 65 mA or less	
Ξ	ø27		0.656 to 42.651 ft When using SF2B-CB05-B adapter cable at light curtain: 0.2 to 5 m 0.656 to 16.404 ft	SF2B-H56SL	56	1,112 43.779	Emitter: 45 mA or less	
	ject	Beam pitch 6 mm		SF2B-H64SL	64	1,272 50.079	Receiver: 85 mA or less	
	lg of	20 mm 0.787 in 0.236 in		SF2B-H72SL	72	1,432 56.378	Emitter: 50 mA or less	
	ensir			SF2B-H80SL	80	1,592 62.677	Receiver: 105 mA or less	
	Min. se			SF2B-H88SL	88	1,752 68.976	Emitter: 60 mA or less	
	Ξ			SF2B-H96SL	96	1,912 75.275	Receiver: 125 mA or less	
	٦			SF2B-A4SL (Note 2)	4	168 6.614	Emitter: 15 mA or less	
	pitch)			SF2B-A6SL	6	232 9.134	Receiver: 20 mA or less	
	575 in	## @ +		SF2B-A8SL	8	312 12.283	Emitter: 15 mA or less	
	1.57			SF2B-A10SL	10	392 15.433	Receiver: 25 mA or less	
d)	(40 mm 1.	Beam 6 mm 0.236 in		SF2B-A12SL	12	472 18.583	Emitter: 20 mA or less	
Arm / Foot protection type	(40	No. 0.236 in (Note 3)		SF2B-A14SL	14	552 21.732	Receiver: 30 mA or less	
tion	.850 in			SF2B-A16SL	16	632 24.882	Emitter: 20 mA or less	
otec	1.85	Protective height		SF2B-A18SL	18	712 28.031	Receiver: 35 mA or less	
ot D	mm ø1	Beam pitch	0.01.10	SF2B-A20SL	20	792 31.181	Emitter: 25 mA or less	
/ Fo	.7 m	2 40 mm 1.575 in	0.2 to 13 m 0.656 to 42.651 ft	SF2B-A24SL	24	952 37.480	Receiver: 40 mA or less	
Arm.	t ø4		When using SF2B-CB05-B	SF2B-A28SL	28	1,112 43.779	Emitter: 25 mA or less	
_	sensing object ø47	26 mm	adapter cable at light curtain: 0.2 to 5 m	SF2B-A32SL	32	1,272 50.079	Receiver: 50 mA or less	
	ing c	1.024 in	0.656 to 16.404 ft	SF2B-A36SL	36	1,432 56.378	Emitter: 30 mA or less	
	ensi			SF2B-A40SL	40	1,592 62.677	Receiver: 60 mA or less	
	Min. s			SF2B-A44SL	44	1,752 68.976	Emitter: 35 mA or less	
	Σ			SF2B-A48SL	48	1,912 75.275	Receiver: 70 mA or less	

Notes: 1) The "operating range" is the possible setting distance between the emitter and the receiver.

- 2) The SF2B-H8SL and SF2B-A4SL do not include a connector for series connection. Therefore, when connecting 3 sets in series, the sub-sensor can be used only for the third set. Refer to "PRECAUTIONS FOR PROPER USE (p.626~)" for details.
- 3) The distance between the tip of the light curtain and the top beam axis of the SF2B-H8SL and SF2B-A4SL is 22 mm 0.866 in.
- 4) Refer to "Definition of light curtain and area sensor sensing heights (p.727)" for details of the protective height.
- 5) The specifications of the sub-sensor for series connection are the same as for the light curtain, except for the current consumption. However, the sub-sensor is not equipped with an output.
- 6) Models which have an "E 🖪 EMITTER" symbol in the model No. on the name plate are emitters, and those with a "D 🗖 RECEIVER" symbol are receivers.

Spare parts (Accessories for light curtain)

Designation	Appearance	Model No.	Description	
Intermediate supporting bracket (Note)		MS-SF2B-2	Used to mount the light curtain on the intermediate position. Mounting is possible behind or at the side of the light curtain.	
Test rod ø27		SF2B-TR27	Min. sensing object for regular checking (ø27 mm ø1.063 in), with hand protection type (min. sensing object ø27 mm ø1.063 in)	

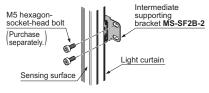
Note: Depending on the product, the required set number will vary as follows.

1 set: SF2B-H
...Light curtain with 40 to 56 beam channels, SF2B-A
...Light curtain with 20 to 28 beam channels 2 sets: SF2B-Ha...Light curtain with 64 to 80 beam channels, SF2B-Aa...Light curtain with 32 to 40 beam channels 3 sets: SF2B-H□...Light curtain with 88 to 96 beam channels, SF2B-A□...Light curtain with 44 to 48 beam channels

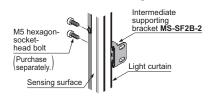
Intermediate supporting bracket

• MS-SF2B-2

<In case of rear mounting>



<In case of side mounting>



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SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

OPTIONS

Exclusive control units

Designation	Appearance	Model No.	Applicable cable	Description
Connector connection type control unit		SF-C11	SF2B-CB _□ SFB-CCJ10 _□	Use 8-core cable with connector to connect to the light curtain. Compatible with up to control category 4 (control category 2 when used together with the SF2B series).
Slim type control unit		SF-C13	SF2B-CCB□ SFB-CC□	Use a discrete wire cable to connect to the light curtain. Compatible with up to control category 4 (control category 2 when used together with the SF2B series).

Note: Refer to the exclusive control units SF-C10 series pages for details.

Front protection cover

• FC-SF2BH
This protects the sensing surfaces of the light curtain from flying objects such as welding spatter, oil and water.

The operating range reduces when the front protection cover is used.

Material: Polycarbonate

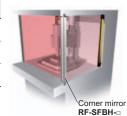
Sensing range

	Sensing range (Note)			
		When using the SF2B-CB05-B		
Only emitter installed	0.2 to 11.5 m 0.656 to 37.730 ft	0.2 to 4.5 m 0.656 to 14.764 ft		
Only receiver installed	0.2 to 11.5 m 0.656 to 37.730 ft	0.2 to 4.5 m 0.656 to 14.764 ft		
Both emitter and receiver installed	0.2 to 10.0 m 0.656 to 32.808 ft	0.2 to 4.0 m 0.656 to 13.123 ft		

Note: The "operating range" is the possible setting distance between the emitter and the receiver.

Corner mirror

• RF-SFBH-□
When setting up
the light curtains
in the L-shape or
U-shape, usually
two or three sets
of the light curtains
are required.
However, using
the corner mirror
to reflect the laser
light allows only
one set of the light
curtains to be set
up at the L-shape or
U-shape.



Specifications

1	Туре	Corner mirror	
Iter	n Model No.	RF-SFBH-□	
Sensing range		With one mirror: declined to 90 %, With two mirrors: declined to 80 % (When used in combination with the SF2B series)	
istance	Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F	
Environmental resistance	Ambient humidity	30 to 85 % RH, Storage: 30 to 95 % RH	
	Vibration resistance	10 to 55 Hz frequency, 0.75 mm 2.953 in amplitude in X, Y and Z directions for two hours each	
Envir	Shock resistance	300 m/s² acceleration (30 G approx.) in X, Y and Z directions for three times each	
Material		Enclosure: Aluminum, Mounting bracket: Stainless Steel, Mirror (rear surface mirror): Glass, Side cover: EPDM	
Accessories		Intermediate supporting bracket: 1 set (RF-SFBH-40/48/56/64), 2 sets (RF-SFBH-72/80/88/96)	

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 $^{\circ}$ C +68 $^{\circ}$ F.

				tne cor		
Designation Applicable beam channels		Front protection cover		Corner mirror		
Hand	Arm / Foot	Model No.	Model No.	Dimensions of effective reflective surface		
8	4	FC-SF2BH-8	RF-SFBH-8	173 × 72 mm 6.811 × 2.835 in		
12	6	FC-SF2BH-12	RF-SFBH-12	236 × 72 mm 9.291 × 2.835 in		
16	8	FC-SF2BH-16	RF-SFBH-16	316 × 72 mm 12.441 × 2.835 in		
20	10	FC-SF2BH-20	RF-SFBH-20	396 × 72 mm 15.591 × 2.835 in		
24	12	FC-SF2BH-24	RF-SFBH-24	476 × 72 mm 18.740 × 2.835 in		
28	14	FC-SF2BH-28	RF-SFBH-28	556 × 72 mm 21.890 × 2.835 in		
32	16	FC-SF2BH-32	RF-SFBH-32	636 × 72 mm 25.039 × 2.835 in		
36	18	FC-SF2BH-36	RF-SFBH-36	716 × 72 mm 28.190 × 2.835 in		
40	20	FC-SF2BH-40	RF-SFBH-40	796 × 72 mm 31.339 × 2.835 in		
48	24	FC-SF2BH-48	RF-SFBH-48	956 × 72 mm 37.638 × 2.835 in		
56	28	FC-SF2BH-56	RF-SFBH-56	1,116 × 72 mm 43.937 × 2.835 in		
64	32	FC-SF2BH-64	RF-SFBH-64	1,276 × 72 mm 50.236 × 2.835 in		
72	36	FC-SF2BH-72	RF-SFBH-72	1,436 × 72 mm 56.535 × 2.835 in		
80	40	FC-SF2BH-80	RF-SFBH-80	1,596 × 72 mm 62.835 × 2.835 in		
88	44	FC-SF2BH-88	RF-SFBH-88	1,756 × 72 mm 69.134 × 2.835 in		
96	48	FC-SF2BH-96	RF-SFBH-96	1,916 × 72 mm 75.433 × 2.835 in		

Note: The model Nos. given above denote a single unit, not a pair of units. 2 units are required for use in mounting to the emitter / receiver.

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> SF4B SF2B

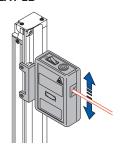
> BSF4-AH80

OPTIONS

Designation	Appearance	Model No.	Description			
Test rod ø47		SF2B-TR47	Min. sensing object for regular checking (ø47 mm ø1.850 in), with Arm / Foot protection type (min. sensing object ø47 mm ø1.850 in)			
Laser alignment tool		SF-LAT-2B	Allows easy beam axis alignment using easy-to-see laser beam Specifications • Supply voltage: 3 V • Battery: 1.5 V (AA size battery) × 2 pcs. (replaceable) • Battery lifetime: 30 hours approx. of continuous operation (Manganese battery, at +25 °C +77 °F ambient temperature) • Light source: Red semiconductor laser: class 2 (IEC / JIS / FDA) (Max. output: 1 mW, Peak emission wavelength: 650 nm 0.026 mil) • Ambient temperature: 0 to +40 °C +32 to +104 °F (No dew condensation) • Material: ABS (Enclosure) Aluminum (Mounting part:) • Weight: Net weight: 200 g approx. (including batteries) • Accessories AA size battery: 2 pcs.			
Large display unit for light curtain		SF-IND-2	With the auxiliary output of the light curtain, the operation is easily observable from various directions. Specifications • Supply voltage: 24 V DC ±15 % • Current consumption: 12 mA or less • Indicators: Orange LED (8 pcs. used)			

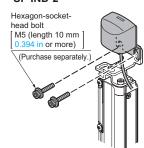
Laser alignment tool

• SF-LAT-2B



Large display unit for light curtain

• SF-IND-2



Attaches to top of light curtain.
Tighten together the mounting bracket provided with the light curtain (MS-SF2B-1/4/5) and the mounting bracket of SF-IND-2.

Recommended safety relays
 Panasonic Corporation
 Model No.: SF series



Note: Contact the manufacturers for details on the recommended products.

SPECIFICATIONS

Individual specifications

SF2B-H□ Hand protection type

	Туре	Min. sensing object ø27 mm ø1.063 in type (20 mm 0.787 in beam pitch)						
Item Wodel No.	NPN output	SF2B-H8-N	SF2B-H12-N	SF2B-H16-N	SF2B-H20-N	SF2B-H24-N	SF2B-H28-N	
Item \ \frac{\text{B}}{2}	PNP output	SF2B-H8-P	SF2B-H12-P	SF2B-H16-P	SF2B-H20-P	SF2B-H24-P	SF2B-H28-P	
Number of bear	m channels	8	12	16	20	24	28	
Beam pitch			20 mm 0.787 in					
Protective heigh	ht	168 mm 6.614 in	232 mm 9.134 in	312 mm 12.283 in	392 mm 15.433 in	472 mm 18.583 in	552 mm 21.732 in	
Current consun	nption			Emitter: 40 m. Receiver: 60		Emitter: 50 mA or less Receiver: 70 mA or less		
PFHD	NPN output	6.24 × 10 ⁻⁹	6.44 × 10 ⁻⁹	6.58 × 10 ⁻⁹	6.77 × 10 ⁻⁹	6.91 × 10 ⁻⁹	7.10 × 10 ⁻⁹	
PFMU	PNP output	6.04 × 10 ⁻⁹	6.23 × 10 ⁻⁹	6.37 × 10 ⁻⁹	6.57 × 10 ⁻⁹	6.71 × 10 ⁻⁹	6.90 × 10 ⁻⁹	
MTTFd			100 years or more					
Net weight (total of emitter and receiver)		170 g approx.	280 g approx.	400 g approx.	510 g approx.	610 g approx.	720 g approx.	

	Туре	Min. sensing object ø27 mm ø1.063 in type (20 mm 0.787 in beam pitch)						
Item Nodel No.	NPN output	SF2B-H32-N	SF2B-H36-N	SF2B-H40-N	SF2B-H48-N	SF2B-H56-N	SF2B-H64-N	
Item \ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	PNP output	SF2B-H32-P	SF2B-H36-P	SF2B-H40-P	SF2B-H48-P	SF2B-H56-P	SF2B-H64-P	
Number of beam channels		32	36	40	48	56	64	
Beam pitch				20 mm 0.787 in				
Protective height		632 mm 24.882 in	712 mm 28.031 in	792 mm 31.181 in	952 mm 37.480 in	1,112 mm 43.779 in	1,272 mm 50.079 in	
Current consun	rrent consumption Emitter: 50 mA or less Receiver: 80 mA or less Receiver: 90 mA or less		Emitter: 65 mA or less Receiver: 110 mA or less					
PFHD	NPN output	7.24 × 10 ⁻⁹	7.44 × 10 ⁻⁹	7.58 × 10 ⁻⁹	7.91 × 10 ⁻⁹	8.24 × 10 ⁻⁹	8.58 × 10 ⁻⁹	
PFND	PNP output	7.04 × 10 ⁻⁹	7.23 × 10 ⁻⁹	7.37 × 10 ⁻⁹	7.71 × 10 ⁻⁹	8.04 × 10 ⁻⁹	8.37 × 10 ⁻⁹	
MTTFd			100 years or more					
Net weight (total of	emitter and receiver)	830 g approx.	930 g approx.	1,000 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.	

Туре		Min. sensing obje	ct ø27 mm ø1.063	in type (20 mm 0.7	87 in beam pitch)			
Item Nodel No.	NPN output	SF2B-H72-N	SF2B-H80-N	SF2B-H88-N	SF2B-H96-N			
Item \ \frac{\text{g}}{2}	PNP output	SF2B-H72-P	SF2B-H80-P	SF2B-H88-P	SF2B-H96-P			
Number of beam channels		72	80	88	96			
Beam pitch			20 mm	0.787 in				
Protective height		1,432 mm 56.378 in	1,592 mm 62.677 in	1,752 mm 68.976 in	1,912 mm 75.275 in			
Current consumption		Emitter: 70 mA or less Receiver: 130 mA or less		Emitter: 80 mA or less Receiver: 150 mA or less				
PFHD	NPN output	8.91 × 10 ⁻⁹	9.24 × 10 ⁻⁹	9.58 × 10 ⁻⁹	9.91 × 10 ⁻⁹			
PFND	PNP output	8.71 × 10 ⁻⁹	9.04 × 10 ⁻⁹	9.37 × 10 ⁻⁹	9.71 × 10 ⁻⁹			
MTTFd		100 years or more						
Net weight (total of	emitter and receiver)	1,900 g approx.	2,100 g approx.	2,300 g approx.	2,500 g approx.			
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Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

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SPECIFICATIONS

SF2B-A□ Arm / Foot protection type

	Туре	Min. sensing object ø47 mm ø1.850 in type (40 mm 1.575 in beam pitch)						
Item Wodel No.	NPN output	SF2B-A4-N	SF2B-A6-N	SF2B-A8-N	SF2B-A10-N	SF2B-A12-N	SF2B-A14-N	
Item \ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	PNP output	SF2B-A4-P	SF2B-A6-P	SF2B-A8-P	SF2B-A10-P	SF2B-A12-P	SF2B-A14-P	
Number of bear	m channels	4	6	8	10	12	14	
Beam pitch			40 mm 1.575 in					
Protective height 168 mm 6.614 in 232 mm 9.134 in 312 mm 12.283 in		312 mm 12.283 in	392 mm 15.433 in	472 mm 18.583 in	552 mm 21.732 in			
Current consumption			Emitter: 35 mA or less Receiver: 45 mA or less Receiver: 50 mA or less		Emitter: 40 mA or less Receiver: 55 mA or less			
PFHD	NPN output	6.11 × 10 ⁻⁹	6.23 × 10 ⁻⁹	6.30 × 10 ⁻⁹	6.42 × 10 ⁻⁹	6.49 × 10 ⁻⁹	6.62 × 10 ⁻⁹	
PFNU	PNP output	5.90 × 10 ⁻⁹	6.03 × 10 ⁻⁹	6.10 × 10 ⁻⁹	6.22 × 10 ⁻⁹	6.29 × 10 ⁻⁹	6.41 × 10 ⁻⁹	
MTTFd		100 years or more						
Net weight (total of	emitter and receiver)	170 g approx.	280 g approx.	400 g approx.	510 g approx.	610 g approx.	720 g approx.	

	Туре		Min. sensing object ø47 mm ø1.850 in type (40 mm 1.575 in beam pitch)					
8	NPN output	SF2B-A16-N	SF2B-A18-N	SF2B-A20-N	SF2B-A24-N	SF2B-A28-N	SF2B-A32-N	
Item Model No.	PNP output	SF2B-A16-P	SF2B-A18-P	SF2B-A20-P	SF2B-A24-P	SF2B-A28-P	SF2B-A32-P	
Number of bea	m channels	16	18	20	24	28	32	
Beam pitch			40 mm 1.575 in					
Protective height		632 mm 24.882 in	712 mm 28.031 in	792 mm 31.181 in	952 mm 37.480 in	1,112 mm 43.779 in	1,272 mm 50.079 in	
Current consumption		Emitter: 40 mA or less Emitter: 45 m Receiver: 60 mA or less Receiver: 65						
PFHD	NPN output	6.69 × 10 ⁻⁹	6.81 × 10 ⁻⁹	6.88 × 10 ⁻⁹	7.08 × 10 ⁻⁹	7.27 × 10 ⁻⁹	7.46 × 10 ⁻⁹	
PFIID	PNP output	6.48 × 10 ⁻⁹	6.61 × 10 ⁻⁹	6.68 × 10 ⁻⁹	6.87 × 10 ⁻⁹	7.07 × 10 ⁻⁹	7.26 × 10 ⁻⁹	
MTTFd				100 years	s or more			
Net weight (total of	emitter and receiver)	830 g approx.	930 g approx.	1,000 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.	

	Туре	Min. sensing object ø47 mm ø1.850 in type (40 mm 1.575 in beam pitch)				
Item Nodel No.	NPN output	SF2B-A36-N	SF2B-A40-N	SF2B-A44-N	SF2B-A48-N	
Item \ \frac{\rightarrow}{8}	PNP output	SF2B-A36-P	SF2B-A40-P	SF2B-A44-P	SF2B-A48-P	
Number of bear	n channels	36	40	44	48	
Beam pitch		40 mm 1.575 in				
Protective heigh	nt	1,432 mm 56.378 in	1,592 mm 62.677 in	1,752 mm 68.976 in	1,912 mm 75.275 in	
Current consum	nption	Emitter: 55 m. Receiver: 85 i		Emitter: 60 mA or less Receiver: 95 mA or less		
PFHD	NPN output	7.66 × 10 ⁻⁹	7.85 × 10 ⁻⁹	8.05 × 10 ⁻⁹	8.24 × 10 ⁻⁹	
PFND	PNP output	7.46 × 10 ⁻⁹	7.65 × 10 ⁻⁹	7.84 × 10 ⁻⁹	8.04 × 10 ⁻⁹	
MTTFd		100 years or more				
Net weight (total of emitter and receiver)		1,900 g approx.	2,100 g approx.	2,300 g approx.	2,500 g approx.	

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

SPECIFICATIONS

Common specifications

1	Tuna	Min. sensing object ø27 mm ø1.063	in type (20 mm 0.787 in beam pitch)	Min. sensing object ø47 mm ø1.850	in type (40 mm 1.575 in beam pitch)
	Туре	NPN output	PNP output	NPN output	PNP output
lten	Model No.	SF2B-H□-N	SF2B-H□-P	SF2B-A□-N	SF2B-A□-P
lote 2)	International standard			ategory 2, PLc), IEC 61508-1 to	7 (SIL1)
lards ()	Japan	JIS	B 9704-1/2 (Type 2), JIS B 970		
le stano	Europe (EU)	LII 04 400 4/0 /		pe 2), EN 55011	O.N. O.O.
Applicable standards (Note 2)	North America	OSHA 1910.21	2 (Note 3), OSHA 1910.217 (C)	s 1), CSA C22.2 No.14, CSA C22 (Note 3), ANSI B11.1 to B11.19, A	ANSI/RIA 15.06
	rating range		·	6.404 ft when using the SF2B-CE	
	sensing object		in opaque object		in opaque object
	ctive aperture angle ply voltage	±5 or less flor an		9.843 ft (conforming to IEC 6149 ople P-P 10 % or less	0-2 / UL 0 1490-2)]
Con	trol outputs SD 1, OSSD 2)	Residual voltage: 2.0 V o	4	<pnp output="" type=""> PNP open-collector transistor • Max. source current: 200 • Applied voltage: same as [between the • Residual voltage: 2.5 V or</pnp>	supply voltage e control outputs (OSSD 1, OSSD 2) and +\
	Operation mode			when one or more beam channels curtain or the synchronization sig	
	Protection circuit			orated	·
Res	ponse time		OFF response: 15 ms or les	s, ON response: 40 to 60 ms	
Auxiliary output (Aux) (Note 4)		Residual voltage: 2.0 V or	supply voltage the auxiliary output and 0 V]	 Residual voltage: 2.5 V or 	supply voltage the auxiliary output and +V]
	Operation mode			nen there is a problem with emitte	r operation or emission is halted
	Protection circuit		·	orated	
Incorporated Series connection: 3 sets max. (Total 128 b two sets are connected, and up to 64 bear SF2B-H□ and SF2B-A□ can be used together When using SF2B-CB05-B (optical synchromation) When using SF2B-CB05-B (optical synchromatics) sets max. (Total 12 when two sets are connected, and up to Parallel connection: 2 sets max. Series and parallel mixed connection: simultaneously possible. SF2B-H□ and SF2B-A□ can be used together.			ax. (Total 128 beam channels). (I l up to 64 beam channels when the used together. (Note 6) optical synchronization): max. (Total 128 beam channels) ted, and up to 64 beam channels in max. If connection: Series connection	However, SF2B-A□ allows up to a three sets are connected). (Note three sets are connected). (However, SF2B-A□ allows up to swhen three sets are connected)	to a total of 96 beam channels who to a total of 96 beam channels). (Note 5)
Emis	ssion halt function		Incorp	orated	
	rnal device monitoring function			orated	
nce	Degree of protection		IP65 (IEC) (*IP67		
resista	Ambient temperature / Ambient humidity	-10 to +55 °C +14 to + 30 to 85 % RH, Storag		or icing allowed), Storage: –25 to	+70 °C –13 to +158 °F/
Environmental resistance	Ambient illuminance Dielectric strength voltage / Insulation resistance		min. between all supply termina	less at the light-receiving face ls connected together and enclos I supply terminals connected together	
Enviro	Vibration resistance / Shock resistance	10 to 55 Hz fre	quency, 0.75 mm 0.030 in ampli	tude in X, Y and Z directions for and Z directions for three times each	two hours each /
	ting element		11 , ,	wavelength: 870 nm 0.034 mil)	
	le extension	Extension up to total 3		both emitter and receiver, with o	ptional mating cables.
	necting method	,	·	nector	·
Mate	erial	Enclosure: Aluminum, Upper	and lower edges : Die-cast zinc	alloy, Inner case: Polycarbonate	Polyester resin, Cap: PBT
Acce	essories	MS-SF2B-2 (Intermediate s SF2B-TR27 (Test rod): 1 N	supporting bracket): (Note 7) o.	MS-SF2B-2 (Intermediate s	upporting bracket): (Note 7)

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) The SF2B series manufactured from October 2009 applies PLd and SIL2, which are based on IEC 61496-1: 2006(Safety of machinery Electro-sensitive protective equipment Part 1). Due to the revision of international standard IEC 61496-1: 2012, the usage of Type 2 safety light curtain is limited to PLc and SIL1 after May 10th, 2015.
- 3) Not compatible when using the bottom cap cable SF2B-CB05-A.
- 4) When using auxiliary output (AUX), the compatible cable SF2B-CB05-B (sold separately) cannot be used.
- 5) SF2B-H8and SF2B-A4cannot be connected in series. For more information, refer to "PRECAUTIONS FOR PROPER USE (p.626~)".
- 6) When making series connection mixing SF2B-H $_{\square}$ and SF2B-A $_{\square}$, calculate by doubling the number of optical axes only for SF2B-A $_{\square}$, and make the total number of optical axes fall below 128 axes.
- (e.g.) When having series connection with **SF2B-H36** and **SF2B-A44**, the total number of optical axes will be 124 axes. The number of optical axes for
- SF2B-H36 + (number of optical axes for SF2B-A44 × 2) = total number of optical axes. 36 optical axes + (44 optical axes × 2) = 124 optical axes. 7) Intermediate supporting bracket MS-SF2B-2 is included with the following products. The number included varies as follows depending on the product.
 - 1 set: **SF2B-H**:...Light curtain with 40 to 56 beam channels, **SF2B-A**:...Light curtain with 20 to 28 beam channels 2 sets: **SF2B-H**:...Light curtain with 64 to 80 beam channels, **SF2B-A**:...Light curtain with 32 to 40 beam channels
 - 3 sets: SF2B-H□...Light curtain with 88 to 96 beam channels, SF2B-A□...Light curtain with 44 to 48 beam channels

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SF4B-C

SF4C SF2C

SF4B

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Ligh Curtair Safety Control Definition of Sensing Heights

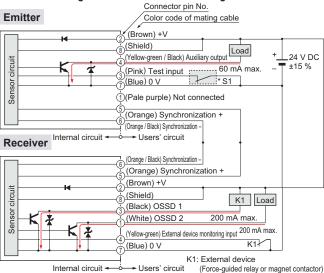
SF4B-C SF4C SF2C SF4B SF2B

BSF4-AH80

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type I/O circuit diagram

<In case of setting the external device monitoring function to enabled>



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

CAUTION

Construct the interlock (reset input) circuit separately

* S1

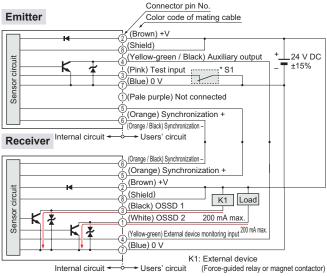
Switch S1 Test input

Open: Emission halt

0 to +1.5 V (source current 5 mA or less): Emission

<In case of setting the external device monitoring function to disabled>

· In order to disable the external device monitoring function, connect the auxiliary output and external device monitoring input. At such times, do not connect a load to the auxiliary output.



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

CAUTION

Construct the interlock (reset input) circuit separately.

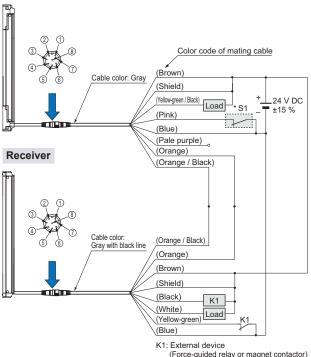
* S1

Switch S1 Test input Open: Emission halt 0 to +1.5 V (source current 5 mA or less): Emission When using a SF2B-CCB□ or SF2B-CB□ bottom cap cable

Wiring diagram

<In case of setting the external device monitoring function to enabled>

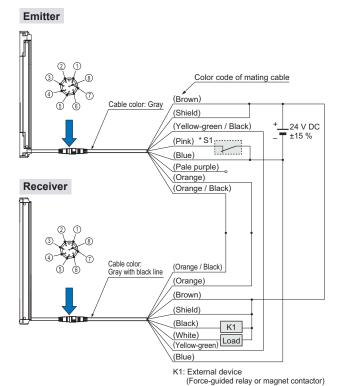
Emitter



(Force-guided relay or magnet contactor)

Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

<In case of setting the external device monitoring function to disabled>



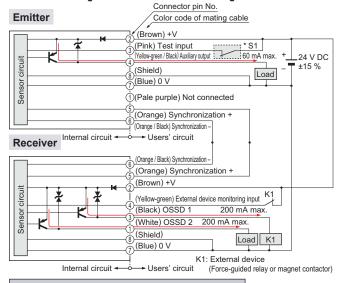
Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

I/O CIRCUIT AND WIRING DIAGRAMS

PNP output type

I/O circuit diagram

<In case of setting the external device monitoring function to enabled>



CAUTION

Construct the interlock (reset input) circuit separately

* S1

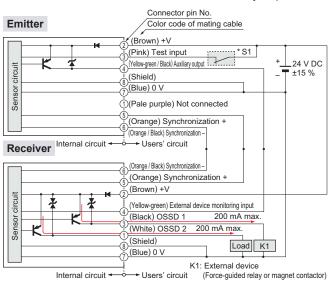
Switch S1
• Test input
Open: Emission halt
Vs to Vs – 2.5 V (sink current 5 mA or less): Emission (Note 2)

Notes: 1) Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

2) Vs is the applying supply voltage.

<In case of setting the external device monitoring function to disabled>

• In order to disable the external device monitoring function, connect the auxiliary output and external device monitoring input. At such times, do not connect a load to the auxiliary output.



CAUTION

Construct the interlock (reset input) circuit separately.

* S1

Switch S1

• Test input
Open: Emission halt
Vs to Vs – 2.5 V (sink current 5 mA or less): Emission (Note 2)

Notes: 1) Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

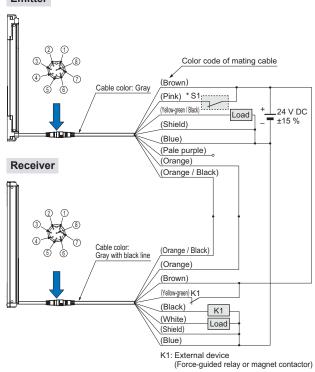
2) Vs is the applying supply voltage.

When using a SF2B-CCB□ or SF2B-CB□ bottom cap cable

Wiring diagram

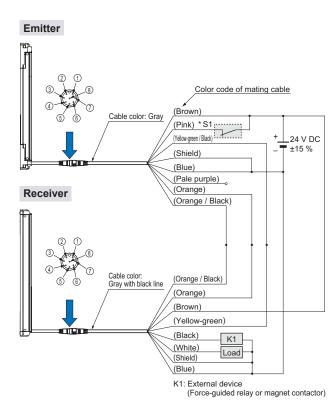
<In case of setting the external device monitoring function to enabled>

Emitter



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

<In case of setting the external device monitoring function to disabled>



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

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SF2B

BSF4-AH80

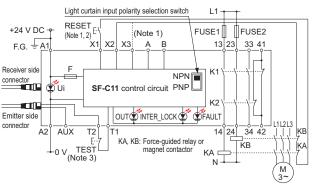
I/O CIRCUIT AND WIRING DIAGRAMS

SF-C11

SF2B series wiring diagram (Control category 2)

NPN output type

· Set the light curtain input polarity selection switch to the NPN side and ground the + side.

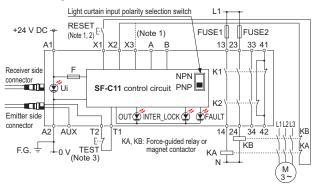


Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

- 2) Use a momentary-type switch as the reset (RESET) button.
- 3) Emission halt occurs when the test (TEST) button is open, and emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2. However, use a test rod or similar to interrupt the light in order to carry out self-diagnosis separately.

PNP output type

· Set the light curtain input polarity selection switch to the PNP side and ground the 0 V line.



Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

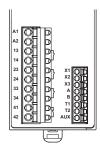
- 2) Use a momentary-type switch as the reset (RESET) button.
 3) Emission halt occurs when the test (TEST) button is open, and emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2. However, use a test rod or similar to interrupt the light in order to carry out self-diagnosis separately.

Be sure to use the following mating cables when connecting SF-C11 to SF2B series

SF2B-CB05 (cable length: 0.5 m 1.640 ft) SF2B-CB5 (cable length: 5 m 16.404 ft) SF2B-CB10 (cable length: 10 m 32.80

SFB-CCJ10E (for emitter, cable length: 10 m 32.808 ft) SFB-CCJ10D (for receiver, cable length: 10 m 32.808 ft)

Terminal arrangement diagram



Terminal	Function		
A1	+24 V DC		
A2	0 V		
13-14, 23-24, 33-34	Safety output (NO contact × 3)		
41-42	Auxiliary output (NC contact × 1)		
X1	Reset output terminal		
X2	Reset input terminal (Manual)		
X3	Reset input terminal (Automatic)		
A	Netwood		
В	Not used		
T1	Test output terminal		
T2	Test input terminal		
AUX	Semiconductor auxiliary output		

Pin layout for light curtain connectors



Connector pin No.	Emitter side connector	Receiver side connector
1	Not used	OSSD2
2	+24 V DC	+24 V DC
3	Emission halt	OSSD1
4	Auxiliary output	EDM (External relay monitor)
(5)	Synchronization wire +	Synchronization wire +
6	Synchronization wire –	Synchronization wire –
7	0 V	0 V
8	Shield wire	Shield wire

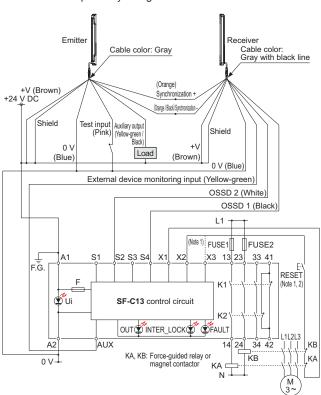
I/O CIRCUIT AND WIRING DIAGRAMS

SF-C13

SF2B series wiring diagram (Control category 2)

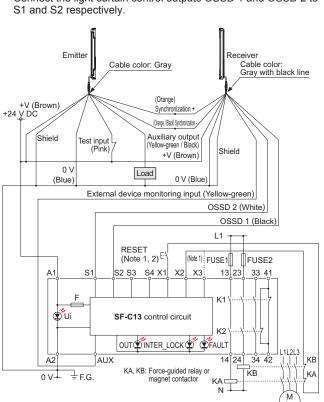
NPN output type

· Connect the light curtain control outputs OSSD 1 and OSSD 2 to S4 and S2 respectively and ground the + side.



PNP output type

• Connect the light curtain control outputs OSSD 1 and OSSD 2 to S1 and S2 respectively.



Terminal arrangement diagram

-		-	п	ı
	0	0	Ĭ	A1
	Q	0	Ĭ	A2
	Ð	0	Ī	S1
	Ð	0	Π	S2
	Ð	0	Ī	S3
	Ð	0	Π	S4
	Ð	0	Ī	AUX
	Ð	0	Π	X1
	Ð	0		X2
	Ð	0	Ī	Х3
	Ð	0	Π	13
	Ð	0	Ī	14
	Ð	0	П	23
	Ð	0		24
	Ð	0		33
	Ŋ	0		34
	Q	0		41
	Ð	0		42

Terminal	Function
A1	+24 V DC
A2	0 V
S1 to S4	Light curtain control output (OSSD) input terminal
AUX	Semiconductor auxiliary output
X1	Reset output terminal
X2	Reset input terminal (Manual)
Х3	Reset input terminal (Automatic)
13-14, 23-24, 33-34	Safety output (NO contact × 3)
41-42	Auxiliary output (NC contact × 1)

Use a separate terminal block to carry out wiring for light curtains that cannot be connected to the SF-C13.

- Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.
 - 2) Use a momentary-type switch as the reset (RESET) button.

0	A1	Terminal	Function
	A2		
	S1	A1	+24 V DC
	S2	A2	0 V
401	S3		
101	S4	04 += 04	Light curtain control output
	AUX	S1 to S4	(OSSD) input terminal
	X1		
	X2	AUX	Semiconductor auxiliary outpur
	X3	X1	Donat autout tarminal
	13	A1	Reset output terminal
0	14	X2	Reset input terminal (Manual)
101	23		
	24	X3	Reset input terminal (Automatic)
	33	10.11.00.01	0.6.4
	34	13-14, 23-24,	Safety output
	41	33-34	(NO contact × 3)
	42	41-42	Auxiliary output (NC contact × 1)

FA COMPONENTS MACHINE

> Safety Componer Control Units

SF4B-C SF4C

SF4B

SF2B BSF4-AH80

Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

2) Use a momentary-type switch as the reset (RESET) button.

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VISION SYSTEMS

SF2C

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HUMAN MACHINE INTERFACES

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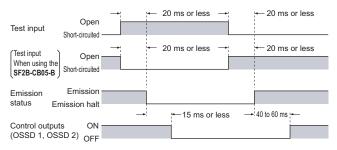
Light Control Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

<Time chart>





Do not use the emission halt function (test input) for the purpose of stopping the device. Failure to do so could result in serious injury or death.

Auxiliary output

 Auxiliary output is incorporated into the emitter and its operation varies depending on the type of bottom cap cable (optional) to be used.

	١			
Bottom cap cable	Emission	Control outp (OSSD 1, OS	Lockout	
	halt	Beam received	Beam interrupted	
When using the SF2B-CCB□ / SF2B-CB□	ON	OFF	ON	ON
When using the SF2B-CB05-A	OFF	ON	ON	OFF
SF2B-CB05-B	Cannot be used.			

When bottom cap cable SF2B-CCB□ or SF2B-CB□ (optional) is used

- The auxiliary output is incorporated in the emitter. It is OFF when the control outputs (OSSD 1,OSSD 2) are ON and vice versa.
- The auxiliary output can be used as an operation monitor of the
- · When the external device monitor function is not used, connect the external device monitor input line to the auxiliary output line to disable the function.
- In this case, do not connect the load to the auxiliary output. For details, refer to "External device monitoring function (p.626)" and "I/O CIRCUIT AND WIRING DIAGRAMS (p.621~)".
- When the external device monitoring function is used to disable, do not directly use the auxiliary output as the operation monitor of this light curtain. When the external device monitor is used to disable and the auxiliary output is used to monitor the operation of light curtain, connect the auxiliary output and the external device monitoring input to the external relay (purchase separately) to use the external relay contacting point as an operation monitor of this light curtain.

Receiver device External relay (Purchase separately.) Connect NPN output type to +V and connect PNP output type to 0 V Connect NPN output type to 0 V and connect PNP output type to +V Use as operation

• This light curtain is a Type 2 electro-sensitive protective equipment. It is specified that this light curtain be utilized only within systems implementing control categories 2, 1 and B (safety-related categories for control systems), as determined by European Standard EN 954-1. This light curtain must never be utilized in any system that requires the usage of category 4 equipment, such as press machines; nor for systems requiring category 3 equipment.

• To use this product in the U.S.A., refer to OSHA 1910. 212 and OSHA 1910. 217 for installation, and in Europe, refer to EN 999 as well. Observe your national and local requirements before installing this product.

- This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.
- Both emitter and receiver are combined adjusted on factory setting. please apply both emitter and receiver with the same serial No. The serial No. is indicated on the plates of both emitter and receiver. (Indicated under the model No.)
- Make sure to carry out the test run before regular operation.
- · This safety system is for use only on machinery in which the dangerous parts can be stopped immediately, either by an emergency stop unit or by disconnecting the power supply. Do not use this system with machinery which cannot be stopped at any point in its operation cycle.

Self-diagnosis function

• This light curtain incorporates the self-diagnosis function. In case an abnormality is detected during self-diagnosis, the light curtain is put in the lockout state at that instant, and the control output (OSSD 1, OSSD 2) is fixed at the OFF state. Refer to "Troubleshooting" and the instruction manual and remove the cause of the abnormality.



· In order to maintain safe condition of light curtain, inspect the beam interrupted status of the device once a day or more. Failure to do so could delay the detection of unexpected abnormality and increase the degree of hazard, which may cause the malfunction of light curtain, resulting in serious body injury or death.

- In order to check all abnormalities in the OSSD 1. OSSD 2 and auxiliary output, the beam interrupted status of device must be checked. Perform either of two below to inspect the device under beam interrupted status.
- Emission halt by test input (Emission halt function)
- · Beam interrupting by test rod (Excluding the cable SF2B-CB05-A)

Emission halt function (Test input)

• This function stops the emission process of the emitter. You can select whether emission is on or halted by means of the connection status for the test input (pink).

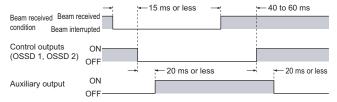
Toot input	Emission status			
Test input		When using the SF2B-CB05-B		
Open	Emission halt	Emission		
Connected to 0 V or +V	Emission	Emission halt		

- During emission halt, the control outputs (OSSD 1, OSSD 2) become OFF status.
- · By using this function, malfunction due to extraneous noise or abnormality in the control outputs (OSSD 1, OSSD 2) and the auxiliary output can be determined even from the machinery side.

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

<Time chart>

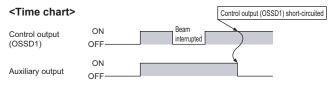


When bottom cap cable SF2B-CB05-A (optional) is used



Make sure to use the auxiliary output when using the bottom cap cable **SF2B-CB05-A** (optional). Set the device so the control machine can be stopped when either the control output (OSSD 1) or auxiliary output turns to OFF. If the auxiliary output is should not be used, the device cannot stop operation when an unexpected error occurs during control output (OSSD 1) failure, which may result in serious injury or death.

- The auxiliary output is incorporated in the emitter. It outputs ON at the normal operation of device. It outputs OFF in the following cases:
 - When an abnormality which needs emission halt status occurs [for example, the control output (OSSD 1) shortcircuit and an error occurs.]
 - While test input has been input
- The error cannot be transmitted to the control machine. The alarm signal is output from the auxiliary output.



When bottom cap cable SF2B-CB05-B (optional) is used

 The auxiliary output cannot be utilized by using the bottom cap cable SF2B-CB05-B (optional).

External device monitoring function

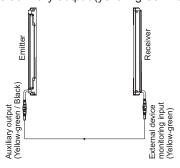
• This function is available when the bottom cap cable SF2B-CCB□ or SF2B-CB□ (optional) is used. This is the function for checking whether the external safety relay connected to the control outputs (OSSD 1, OSSD 2) performs normally in accordance with the control outputs (OSSD 1, OSSD 2) or not. Monitor the b contact of the external safety relay, and if any abnormality such as deposit of the contacting point, etc. is detected, change the status of the light curtain into lockout one, and turn OFF the control outputs (OSSD 1, OSSD 2).

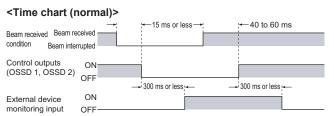
In case of setting the external device monitoring function to enabled

 Connect the external device monitoring input (yellow-green) to the b contact of the external safety relay that is connected to the control outputs (OSSD 1, OSSD 2).

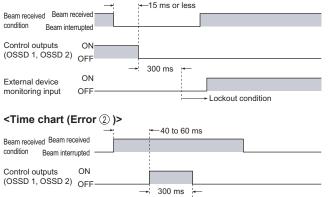
In case of not using the external device monitoring function

Connect the external device monitoring input (yellow-green) to the auxiliary output (yellow-green / black).





The time set for external device monitoring is 300 ms or less.
 Exceeding 300 ms turns the light curtain into lockout condition.



Series connection

External device

monitoring input

ON

OFF

<Time chart (Error 1)>

Connectable up to 3 sets of light curtains (however, 128 beam channels max.) (Note 1, 2)

 This is the configuration for connecting multiple sets of emitters and receivers facing each other in series. It is used when the dangerous part can be entered from two or more directions. The control outputs (OSSD 1, OSSD 2) turns OFF if any of the light curtain is interrupted. For details, refer to the instruction manual. Notes 1): Series connection connectors cannot be used with the SF2B-H8
and

): Series connection connectors cannot be used with the SF2B-H8
and SF2B-A4
and so series connection is not possible. The SF2B-H8SL and SF2B-A4SL are not equipped with series connection connectors, so when connecting three sets in series, they cannot be used in the middle position.

2): The total number of beam axes for the SF2B-A□ is a maximum of 96 when two sets are connected, and 64 when three sets are connected. When SF2B-H□ and SF2B-A□ are combined in series connection, double the number of the beam channels of SF2B-A□ to calculate the total number of beam channels, which should be 128 or less.

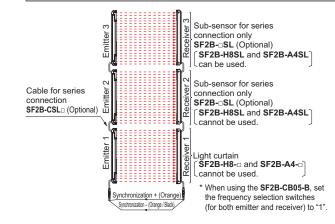
Example: The total no. of beam channels for **SF2B-H36** and **SF2B-A44** is 124.

The no. of beam channels of **SF2B-H36** + (the No. of beam channels of **SF2B-A44** × 2) = Total no. of beam channels

36 beam channels + (44 beam channels × 2) = 124 beam channels



For serial connections, connect the emitter and receiver of the light curtain to the emitter and receiver respectively of the sub-sensors for series connection using the **SF2B-CSL** special series connection cables. Wrong connection could generate the nonsensing area, resulting in serious injury or death.



FIBER SENSORS

LASER SENSORS PHOTO-

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING

UNITS
WIRE-SAVING
SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS PLC

Lockout condition

HUMAN

MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

V URING YSTEMS

Selection Guide Light Curtains Safety Components

Optical Touch Switch

Control Units

Definition of Sensing Heights

SF4B-C SF4C SF2C

SF4B SF2B

BSF4-AH80

LASER SENSORS

PHOTO-ELECTRIC SENSORS AREA SENSORS

PRESSURE FLOW SENSORS

PARTICULAR SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

LASER MARKERS

PLC HUMAN MACHINE INTERFACES

FA COMPONENTS

MACHINE SYSTEMS

CURING

Definition of Sensing Heights

SF4C SF2C SF4B SF2B BSF4-AH80

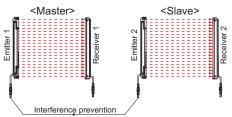
SF4B-C

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

Parallel connection

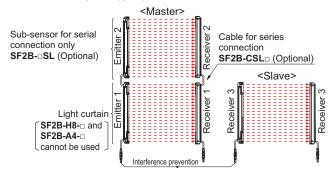
• Up to a maximum of two sets can be connected in parallel only when using the SF2B-CB05-B adapter cable (optional). For details, refer to the instruction manual.



* Set the frequency selection switches (for both emitter and receiver) to "1" at the master units, and set them to "2" at the slave units.

Series and parallel mixed connection

• Up to a maximum of three sets can be connected in a mixture of series and parallel (for a total maximum number of 128 beam channels. However, the total number of beam channels for the SF2B-A□ is a maximum of 96 when two sets are connected, and 64 when three sets are connected.) only when using the SF2B-CB05-B adapter cable (optional). For details, refer to the instruction manual.



* Set the frequency selection switches (for both emitter and receiver) to "1" at the master units, and set them to "2" at the slave units.

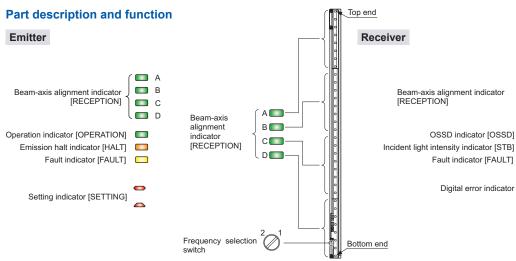
A

В

С

D

Digital error indicator



Description		Function
		When all beam channels of light curtain top are receiving light: lights up in red When light curtain top end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
Beam-axis alignment indicator	В	When all beam channels of light curtain upper middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
(Red / Green) [RECEPTION]	С	When all beam channels of light curtain lower middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
		When all beam channels of light curtain bottom are receiving light: lights up in red When sensor bottom end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
Operation indicator (Red / Green) [OPERATION]		When control outputs (OSSD 1, OSSD 2) are OFF: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green / When using the SF2B-CB05-B When fault occurs in the emitter: light up in red When emitter is normal: light up in green
Emission halt indicato (Orange) [HALT]	r	When light emission is halt: lights up When light is emitted: lights off
Fault indicator (Yellow) [FA	ULT]	When fault occurs in the sensor: lights up or blinks
Setting indicator (Red) [SETTING]		Always off (When using the SF2B-CB05-B One lights up when set to Frequency 1 Two light up when set to Frequency 2
Frequency selection switch		Used for switching between master and slave when using the SF2B-CB05-B . Set to "1" for master and "2" for slave.

Description		Function	
	Α	When all beam channels of light curtain top are receiving light: lights up in red When sensor top end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green	
Beam-axis alignment indicator	В	When all beam channels of light curtain upper middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green	
(Red / Green) [RECEPTION]	С	When all beam channels of light curtain lower middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green	
С		When all beam channels of light curtain bottom are receiving light: lights up in red When sensor bottom end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green	
OSSD indicator (Red / Green) [OSSD]		When control outputs (OSSD 1, OSSD 2) are OFF: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green	
Incident light intensity indicator (Orange / Green) [STB]		When sufficient light is received (incident light intensity: 130 % or more) (Note 1): lights up in green When stable light is received (incident light intensity: 115 to 130 %) (Note 1): OFF When unstable light is received (incident light intensity: 100 to 115 %) (Note 1): lights up in orange When light is interrupted: OFF (Note 2)	
Fault indicator (Yellow) [FA	ULT]	When fault occurs in the sensor: lights up or blinks	
Digital error indicator (Red)(Note 3)		When device is lockout: lights up for malfunction content When using the SF2B-CB05-B Display shows fault contents during lockout. Center lights up when set to Frequency 1 Center and bottom lights up when set to Frequency 2	
Frequency selection switch		Used for switching between master and slave when using the SF2B-CB05-B. Set to "1" for master and "2" for slave.	

- Notes: 1) The threshold value where the control output changes from OFF to ON is applied as "100 % incident light intensity"
 - 2) The status "when light is interrupted" refers to the status that the some obstacle is existed in the sensing area.
 - 3) For details, refer to "Troubleshooting" (p.629)" and the SF2B instruction manual.
 - 4) The description given in [] is marked on the light curtain.

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

Wiring

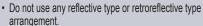


Refer to the applicable regulations for the region where this light curtain is to be used when setting up the light curtain. In addition, make sure that all necessary measures are taken to prevent possible dangerous operating errors resulting from earth faults.

- · Make sure to carry out the wiring in the power supply off condition.
- · Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual
- · In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this sensor, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Sensing area

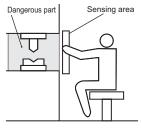
• Make sure to install this product such that any part of the human body must pass through its sensing area in order to reach the dangerous parts of the machinery. If the human body is not detected, there is a danger of serious injury or death.

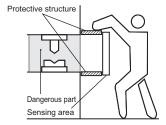




- · Emitter and receiver that face each other should be from the same model No. (with same beam axis pitch and number of beam channels) and aligned in the vertical direction. If units from different sets are connected together, it may cause blind spots in the sensing area, and death or serious injury may result.
- · Furthermore, facing several receivers towards one emitter, or vice versa, could produce a non-sensing area or cause mutual interference, which may result in serious injury or death.

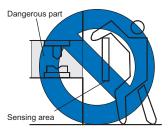
Correct mounting method



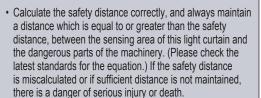


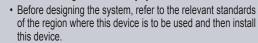
Wrong mounting method

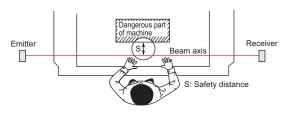




Safety distance







· Safety distance is calculated based on the following equation when a person moves perpendicular (normal intrusion) to the sensing area of the light curtain. In case the intrusion direction is not perpendicular to the sensing area, be sure to refer to the relevant standard (regional standard, specification of the machine, etc.) for details of the calculation. (Please check the latest standards for the equation.)

For use in Europe (EU) (as EN 999)(Also applicable to ISO 13855)

For intrusion direction perpendicular to the sensing area

• Equation (1) $S = K \times T + C$

S: Safety distance (mm)

Minimum required distance between the sensing area surface and the dangerous parts of the machine

K: Intrusion speed of operator's body or objects (mm/sec.) Normally, taken as SF2B-H□ 2,000 (mm/sec.), SF2B-A 1,600 (mm/sec.) for calculation.

T: Response time of total equipment (sec.)

T = Tm + TSF2B

Tm: Maximum halting time of machinery (sec.)

TSF2B: Response time of the SF2B series 0.015 (sec.)

C: Additional distance calculated from the size of the minimum sensing object of the light curtain (mm) However, the value of "C" cannot be 0 or less.

 $C = 8 \times (d - 14)$

d: Minimum sensing object diameter

SF2B-H_{II}: d= 27 (mm) 1.063 (in), C = 104 (mm) 4.094 (in) For **SF2B-A** \Box , C = 850 (mm) 33.465 (in) (constant)

For calculating the safety distance "S", there are the following five cases. First calculate by substituting the value K = 2,000 (mm/sec.) in the

Then, classify the obtained value of "S" into three cases, 1) S < 100, 2) $100 \le S \le 500$, and 3) S > 500. For Case 3) S > 500, recalculate by substituting the value K = 1,600 (mm/sec.). After that, classify the calculation result into two cases, 4) $S \le 500$ and 5) S > 500. For details, refer to the instruction manual enclosed with this product.

For use in the United States of America (as per ANSI B11.19)

 Fountion ② $S = K \times (T_S + T_C + T_{SF2B} + T_{bm}) + D_{pf}$

S: Safety distance (mm)

Minimum required distance between the sensing area surface and the dangerous parts of the machine

K: Intrusion velocity {Recommended value in OSHA is 63 (inch/sec.) ≈ 1,600 (mm/sec.)}

ANSI B11.19 does not define the intrusion velocity "K". When determining K, consider possible factors including physical ability of operators.

Ts: Halting time calculated from the operation time of the control element (air valve, etc.) (sec.)

Tc: Maximum response time of the control circuit required for functioning the brake (sec.) Tsf2B: Response time of light curtain 0.015 (sec.)

Tbm: Additional halting time tolerance for the brake monitor (sec.)

 $T_{bm} = T_a - (T_s + T_c)$

Ta: Setting time of brake monitor (sec.)

When the machine is not equipped with a brake monitor, it is recommended that 20 % or more of

(T_s + T_c) is taken as additional halting time.

Dpf. Additional distance calculated from the size of the minimum sensing object of the light curtain

SF2B-H Dpf = 2.676 (inch) \approx 68 (mm) **SF2B-A** Dpf = 5.355 (inch) ≈ 136 (mm)

 $Dpf = 3.4 \times (d - 0.276)$ (inch) $Dpf \approx 3.4 \times (d-7) (mm)$

d: Minimum sensing object diameter 1.063 (inch) ≈ 27 (mm) SF2B-H□ Minimum sensing object diameter 1.851 (inch) ≈ 47 (mm) SF2B-A□ FIBER SENSORS

LASER SENSORS

РНОТО

AREA SENSORS

PRESSURE FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS MACHINE VISION SYSTEMS

Safety Compone Control Units

SF4B-C SF4C

SF2C

SF4B

AREA SENSORS

COMPONENTS

Definition of Sensing Heights

SF4B-C

SF4C

SF2C

SF4B

SF2B

BSF4-AH80

PRECAUTIONS FOR PROPER USE

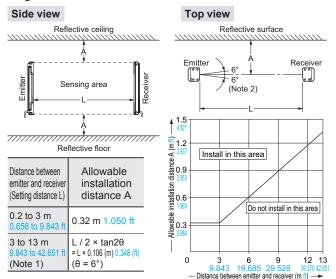
Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

Influence of reflective surfaces



Install the light curtain by considering the effect of nearby reflective surfaces, and take countermeasures such as painting, masking, or changing the material of the reflective surface, etc. Failure to do so may cause the light curtain not to detect, resulting in serious body injury or death.

 Keep the minimum distance given below, between the light curtain and a reflective surface.



Notes: 1) If using the SF2B-CB05-B, the operating range is 0.3 to 5 m 0.984 to 16.404 ft.

 The effective aperture angle for this device is ±5° or less (when L > 3 m 9.843 ft) as required by IEC 61496-2 / UL 61496-2.

However, install this device away from reflective surfaces considering an effective aperture angle of $\pm 6^{\circ}$ to take care of beam misalignment, etc. during installation.

Troubleshooting

Emitter side

Ellitter Side		
Symptoms	Cause	Remedy
	Power is not being supplied.	Check that the power supply capacity is sufficient. Connect the power supply correctly.
All indicators are off.	Supply voltage is out of the specified range.	Provide the supply voltage within the specified range.
	Connector is not connected securely.	Connect the connector securely.
Operation indicator remains lit up in red (beam is not received). [OPERATION]	The beam channels of the emitter and the receiver are not correctly aligned.	Align the beam channels.
	Emission is in halt condition.	Connect the test input (emission halt input) wire correctly. The logic varies depending on the cable to be used.
	The synchronization wire error	Connect the synchronization wire correctly.
	The receiver does not work.	Check the operation of the receiver side.
Emission halt indicator (orange) lights up. [HALT]	The interference prevention wire error When using the SF2B-CB05-B: When set to slave	Connect the interference prevention wire correctly.
	Master / slave setting error (When using the SF2B-CB05-B: When set to master)	Set the master / slave setting to "master".
	The master sensor does not work.	Check the master side light curtain.
Fault indicator (yellow) lights up or blinks. [FAULT]	[Blinks once] Total light curtains No. / total beam channel No. error	Connect the end cap properly. Connect the cable for series connection correctly. Check the model (emitter / receiver) of sub-sensor for series connection. Set the No. of the light curtains in series connection, and a total No. of beam channels within the specification.
[FAULT]	[Blinks twice] Auxiliary output error	Connect the auxiliary output cable correctly.
or	[Other than the above] Effect from noise / power supply or failure of internal circuit	Check the noise status around this light curtains. Check the wiring, supplied voltage and power supply capacity. Even if the error is not eliminated, contact our office.

Receiver side

Symptoms	Cause	Remedy
	Power is not being supplied.	Check that the power supply capacity is sufficient. Connect the power supply correctly.
All indicators are off.	Supply voltage is output of the specified range.	Set the supply voltage correctly.
	Connector is not connected securely.	Connect the connector securely.
OSSD	The beam channels of the emitter and the receiver are not correctly aligned.	Align the beam channels.
indicator remains lit up	Total unit No. / total beam channel No. error	Set the same value to the Nos. of emitter and receiver.
in red (beam is not received). [OSSD]	The master / slave setting is different. (When using with the SF2B-CB05-B)	Set the setting identically.
Stable indicator lights up (Orange) [STB]	The beam channels of the emitter and the receiver are not correctly aligned.	Align the beam channels.
	[Digital error indicator 1] Total light curtain No. / total beam channel No. error	Connect the end cap properly. Connect the cable for series connection correctly. Check the model (emitter / receiver) of sub sensor for series connection. Check that the number of light curtains / number of beam axes is within the specification value.
Fault indicator	[Digital error indicator] Control outputs (OSSD 1, OSSD 2) error	Connect the control outputs (OSSD1, OSSD2) correctly.
(yellow) lights up or blinks.	[Digital error indicator] Extraneous light error	Prevent any extraneous light from entering the receiver.
[FAULT] or	[Digital error indicator] External device monitoring error	Connect the external device monitor input wire correctly. Replace the replay unit. Replace the relay unit having appropriate response time.
	[Digital error indicator] Bottom connector error	Check the type of the bottom connector. Cable of the emitter: Grey (with black stripe)
	[Other than the above] Effect from noise / power supply or failure of internal circuit	Check the noise status around this light curtain. Check the wiring, supplied voltage and power supply capacity. Even if the error is not eliminated, contact our office.

Corner mirror

- Be sure to carry out maintenance while referring to the instruction manual for the SF4B / SF2B series of light curtains.
- Do not use if dirt, water, or oil, etc. is attached to the reflective surface of this product. Appropriate sensing range may not be maintained due to diffusion or refraction.
- Make sure that you have read the instruction manual for the corner mirror thoroughly before setting up the corner mirrors and light curtains, and follow the instructions given. If the equipment is not set up correctly as stipulated in the instruction manual, incident light errors may result in unexpected situations which may result in serious injury or death.
- Please download the instruction manuals from our website.
- Light curtain SF4B / SF2B series cannot be used as a retroreflective type. Avoid installing the light curtain as a retroreflective type when this product is applied.
- The mirror part of this product is made of glass. Note that if it is broken, the glass shards may fly apart.

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

SF2B SF2B SL

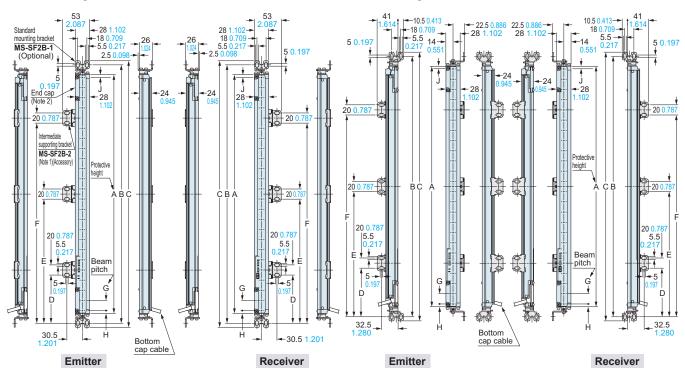
Light curtain, Sub-sensor for series connection only

Assembly dimensions

Mounting drawing for the light curtains using the standard mounting brackets MS-SF2B-1 (optional) and the intermediate supporting brackets MS-SF2B-2 (accessory for light curtain).

<Rear mounting>

<Side mounting>



Notes: 1) The MS-SF2B-2 intermediate supporting bracket is provided as an accessory with this product. The number of accessories provided varies depending on the product. 2) An end cap (connector for series connection) is not provided for the SF2B-H8(SL)(-□) and SF2B-A4(SL)(-□).

Mode	el No.	Α	В	С	D	Е	F
SF2B-H8(SL)(-□)	SF2B-A4(SL)(-□)	168 6.614	207 8.150	223 8.780	_	_	_
SF2B-H12(SL)(-□)	SF2B-A6(SL)(-□)	232 9.134	270 10.630	286 11.260	_	_	_
SF2B-H16(SL)(-□)	SF2B-A8(SL)(-□)	312 12.283	350 13.780	366 14.409	_	_	
SF2B-H20(SL)(-□)	SF2B-A10(SL)(-□)	392 15.433	430 16.929	446 17.559	_	_	_
SF2B-H24(SL)(-□)	SF2B-A12(SL)(-□)	472 18.583	510 20.079	526 20.709	_	_	_
SF2B-H28(SL)(-□)	SF2B-A14(SL)(-□)	552 21.732	590 23.228	606 23.858	_	_	_
SF2B-H32(SL)(-□)	SF2B-A16(SL)(-□)	632 24.882	670 26.378	686 27.008	_	_	_
SF2B-H36(SL)(-□)	SF2B-A18(SL)(-□)	712 28.031	750 29.528	766 30.157	_	_	_
SF2B-H40(SL)(-□)	SF2B-A20(SL)(-□)	792 31.181	830 32.677	846 33.307	390 15.354	_	_
SF2B-H48(SL)(-□)	SF2B-A24(SL)(-□)	952 37.480	990 38.976	1,006 39.606	470 18.504	_	_
SF2B-H56(SL)(-□)	SF2B-A28(SL)(-□)	1,112 43.779	1,150 45.276	1,166 45.905	550 21.654	_	_
SF2B-H64(SL)(-□)	SF2B-A32(SL)(-□)	1,272 50.079	1,310 51.575	1,326 52.205	418 16.457	842 33.150	_
SF2B-H72(SL)(-□)	SF2B-A36(SL)(-□)	1,432 56.378	1,470 57.874	1,486 58.504	472 18.583	948 37.323	_
SF2B-H80(SL)(-□)	SF2B-A40(SL)(-□)	1,592 62.677	1,630 64.173	1,646 64.803	525 20.669	1,055 41.535	_
SF2B-H88(SL)(-□)	SF2B-A44(SL)(-□)	1,752 68.976	1,790 70.472	1,806 71.102	433 17.047	870 34.252	1,308 51.496
SF2B-H96(SL)(-□)	SF2B-A48(SL)(-□)	1,912 75,275	1,950 76.772	1,966 77.401	473 18.622	950 37.402	1,428 56.220

Model No.	G	Н	J (Note)
SF2B-H□	20	6	6
	0.787	0.236	0.236
SF2B-A□	40	26	6
	1.575	1.024	0.236

Note: The distance between the tip of the light curtain and the last beam axis of the SF2B-H8(SL)(-□) and SF2B-A4(SL)(-□) is 22 mm 0.866 in.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

UGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY PROXIMITY

PARTICULAR USE SENSORS SENSOR OPTIONS

IMPLE Vire-Saving Inits

MEASURE-MENT SENSORS STATIC ELECTRICITY

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS MACHINE

VISION SYSTEMS UV CURING SYSTEMS

Light
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Optical Touch
Switch
Control
Units
Definition of
Sensing Heights

SF4B-C SF4C SF2C SF4B

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS PRESSURE / SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS MEASURE-MENT SENSORS

LASER MARKERS PLC

HUMAN FA COMPONENTS MACHINE

VISION SYSTEMS CURING SYSTEMS

Light Definition of Sensing Heights

> SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

DIMENSIONS (Unit: mm in)

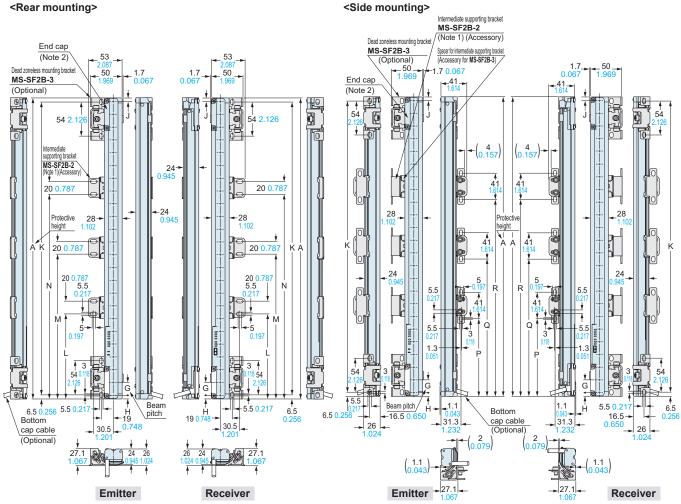
The CAD data in the dimensions can be downloaded from our website.

SF2B SF2B SL

Light curtain, Sub-sensor for series connection only

Assembly dimensions

Mounting drawing for the light curtains using the dead zoneless mounting brackets MS-SF2B-3 (optional) and the intermediate supporting brackets MS-SF2B-2 (accessory for light curtain).



Notes: 1) The MS-SF2B-2 intermediate supporting bracket is provided as an accessory with this product. The number of accessories provided varies depending on the product. 2) An end cap (connector for series connection) is not provided for the SF2B-H8(SL)(-\(\pi\)) and SF2B-A4(SL)(-\(\pi\)).

Mode	el No.	А	K	L	М	N	Р	Q	R
SF2B-H8(SL)(-□)	SF2B-A4(SL)(-□)	168 6.614	155 6.102	_	_	_	_	_	_
SF2B-H12(SL)(-□)	SF2B-A6(SL)(-□)	232 9.134	219 8.622				_		_
SF2B-H16(SL)(-□)	SF2B-A8(SL)(-□)	312 12.283	299 11.772	_			_	_	_
SF2B-H20(SL)(-□)	SF2B-A10(SL)(-□)	392 15.433	379 14.921				_	_	_
SF2B-H24(SL)(-□)	SF2B-A12(SL)(-□)	472 18.583	459 18.071	_	_	_	_	_	_
SF2B-H28(SL)(-□)	SF2B-A14(SL)(-□)	552 21.732	539 21.221	_	_	_	_	_	_
SF2B-H32(SL)(-□)	SF2B-A16(SL)(-□)	632 24.882	619 24.370	_		_	_		_
SF2B-H36(SL)(-□)	SF2B-A18(SL)(-□)	712 28.031	699 27.520	_	_	_	_		_
SF2B-H40(SL)(-□)	SF2B-A20(SL)(-□)	792 31.181	779 30.669	390 15.354	_	_	379.5 14.941		_
SF2B-H48(SL)(-□)	SF2B-A24(SL)(-□)	952 37.480	939 36.969	470 18.504	_	_	459.5 18.091	_	_
SF2B-H56(SL)(-□)	SF2B-A28(SL)(-□)	1,112 43.779	1,099 43.268	550 21.654	_	_	539.5 21.240	_	_
SF2B-H64(SL)(-□)	SF2B-A32(SL)(-□)	1,272 50.079	1,259 49.567	418 16.457	842 33.150	_	407.5 16.043	831.5 32.736	_
SF2B-H72(SL)(-□)	SF2B-A36(SL)(-□)	1,432 56.378	1,419 55.866	472 18.583	948 37.323	_	461.5 18.169	937.5 36.909	_
SF2B-H80(SL)(-□)	SF2B-A40(SL)(-□)	1,592 62.677	1,579 62.165	525 20.669	1,055 41.535	_	514.5 20.256	1,044.5 41.122	_
SF2B-H88(SL)(-□)	SF2B-A44(SL)(-□)	1,752 68.976	1,739 68.465	433 17.047	870 34.252	1,308 51.496	422.5 16.634	859.5 33.839	1,297.5 51.083
SF2B-H96(SL)(-□)	SF2B-A48(SL)(-□)	1,912 75.275	1,899 74.764	473 18.622	950 37.402	1,428 56.220	462.5 18.209	939.5 33.839	1,417.5 55.807

Model No.	G	Н	J (Note)
SF2B-H□	20	6	6
	0.787	0.236	0.236
SF2B-A□	40	26	6
	1.575	1.024	0.236

Note: The distance between the tip of the light curtain and the last beam axis of the SF2B-H8(SL)(- \square) and SF2B-A4(SL)(- \square) is 22 mm 0.866 in.

DIMENSIONS (Unit: mm in)

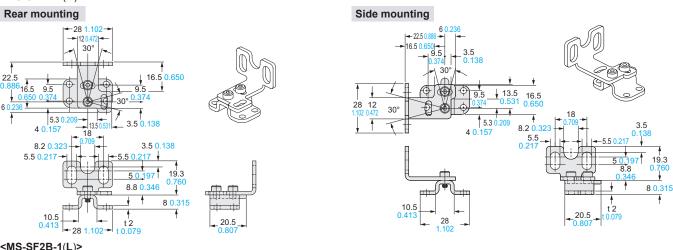
The CAD data in the dimensions can be downloaded from our website.

RF-SFBH-Corner mirror (Optional) Model No. Α В С Ε Net weight 810 g 173 183 235 209 RF-SFBH-8 6.811 approx. 26 13 1.024 0.512 236 246 298 272 970 g RF-SFBH-12 approx. 316 326 378 352 1,170 g 29 RF-SFBH-16 approx. 396 458 432 1,370 g RF-SFBH-20 approx. 476 486 538 512 1,570 g RF-SFBH-24 ø8.5 approx. 556 566 618 592 1.770 a RF-SFBH-28 approx. -6 0 23 636 646 698 672 1,970 g RF-SFBH-32 **∳** 26 27.480 13 approx. 716 726 778 752 2,170 g 4 0.512 RF-SFBH-36 approx. 796 806 858 458 ± 50 832 2,660 g RF-SFBH-40 3.031 ± 1.9 approx. ø8.5 956 966 1,018 538 ± 50 992 3,060 g RF-SFBH-48 approx. 1,116 1,126 1,178 618 ± 50 1,152 3,460 g RF-SFBH-56 72 2.835 approx. 106 1,276 1,286 1,338 698 ± 50 1,312 3.890 a RF-SFBH-64 approx. 64 2.520 1.018 ± 50 1 472 4.550 a 1.436 1 446 1 498 538 + 50RF-SFBH-72 approx. < When mounting at an angle of 45° > 1.596 1.606 1.658 591 ± 50 1.125 ± 50 1.632 4,950 g RF-SFBH-80 64.252 approx. 1,756 1,766 1,818 645 ± 50 $1,231 \pm 50$ 1,792 5,350 g RF-SFBH-88 approx. 1,916 1,926 1,978 698 ± 50 1,338 ± 50 1,952 5,750 g

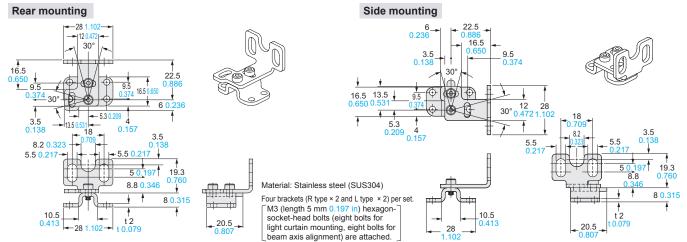
RF-SFBH-96

MS-SF2B-1

<MS-SF2B-1(R)>



<MS-SF2B-1(L)>



AREA SENSORS

PRESSURE FLOW SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS

MEASURE-MENT SENSORS

LASER MARKERS

approx.

Standard mounting bracket (Optional)

PLC

FA COMPONENTS

MACHINE VISION SYSTEMS

Safety Componer

Control Units

SF4B-C SF4C SF2C

LASER SENSORS PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE FLOW SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

SENSORS

WIRE-SAVING SYSTEMS MEASURE MENT

LASER MARKERS PLC

HUMAN

FA COMPONENTS MACHINE SYSTEMS

MS-SF2B-2

CURING SYSTEMS

Light Definition of Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B

BSF4-AH80

DIMENSIONS (Unit: mm in)

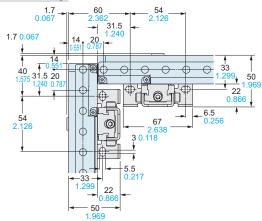
The CAD data in the dimensions can be downloaded from our website.

MS-SF2B-3

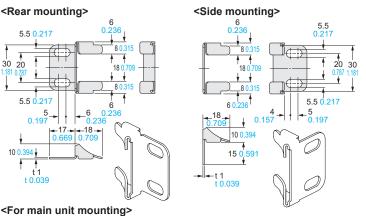
Main body 14 0.551 R32.5 M5 hexagon-socket-head bolts 23 0.906 R27.3 Center of rotation Angle of movable ranges 26 10° 36

Material: Stainless steel (SUS304) • Die-cast zinc alloy Four bracket set

L-shaped mounting



Intermediate supporting bracket (Accessory for light curtain)





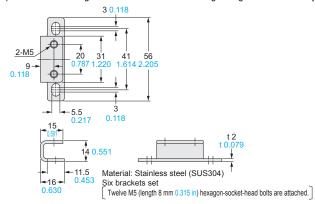
Note: The intermediate supporting bracket MS-SF2B-2 is enclosed with the following products. The quantity differs depending on the product as shown below:

1 set: SF2B-H ... Light curtain with 40 to 56 beam channels SF2B-A ... Light curtain with 20 to 28 beam channels 2 sets: SF2B-H ... Light curtain with 64 to 80 beam channels SF2B-A□ · · · Light curtain with 32 to 40 beam channels 3 sets: $\textbf{SF2B-H} \square \cdots$ Light curtain with 88 to 96 beam channels SF2B-A□ · · · Light curtain with 44 to 48 beam channels

Dead zoneless mounting bracket (optional)

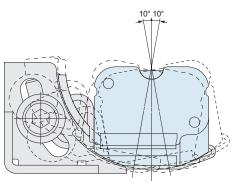
Spacer for intermediate supporting bracket (Accessory)

The spacer for intermediate supporting bracket MS-SF2B-2 can be used as a spacer for eliminating the dead zone when mounting the light curtain laterally.

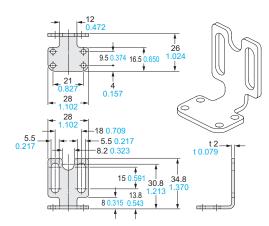


Mounting adjustment range

The adjustment range of the light curtain angle is up to ±10 degrees.



MS-SF2B-4 Adapter mounting bracket for SF1-N / NA40 (Optional)



Material: Stainless steel (SUS304) Four bracket set Eight M3 (length 5 mm 0.197 in) hexagon-socket-head bolts are attached.

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

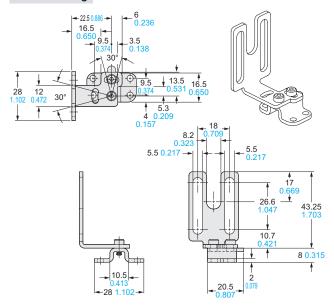
MS-SF2B-5

Adapter mounting bracket for SF2-A / SF2-N (Optional)

<MS-SF2B-5(R)>

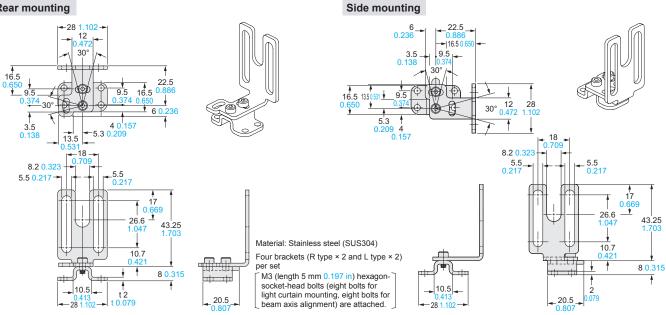
Rear mounting -28 <mark>1.102</mark>-12 0.472 30° 22.5 16 5 0 650 30° 0.37 6 0 l_{13.5} 0.531 18 8.2 0.323 5.5 0.217→ 17 0.66 26.6 43.25 10.7 8 0.315 t 2 **-**-28 1.102-**-**

Side mounting



<MS-SF2B-5(L)>

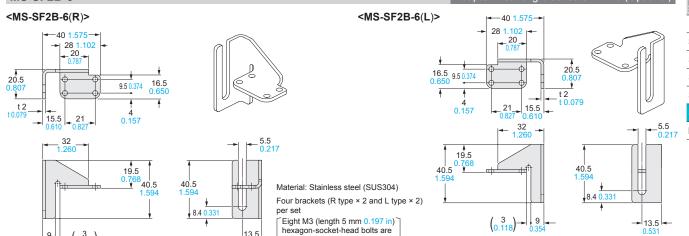
Rear mounting



MS-SF2B-6

9

Adapter mounting bracket for NA40 (Optional)



attached.

PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

DEVICES

LASER MARKERS

PLC

FA COMPONENTS

MACHINE VISION SYSTEMS

Selectio Guide Safety Components

Optical Touch Switch Control Units

SF4B-C

SF4C SF2C SF4B

SF2B

BSF4-AH80

AREA SENSORS

PARTICULAR USE SENSORS

SF4B

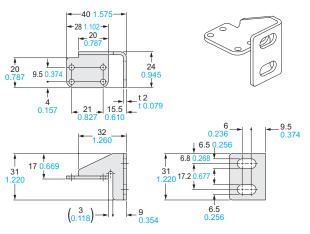
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

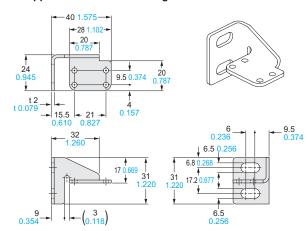
Adapter bracket for **SF1-N** (Optional)

MS-SF2B-7

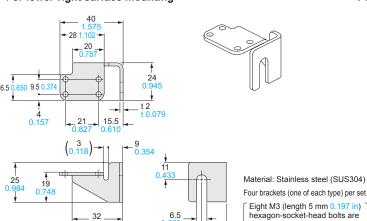
<For upper-right surface mounting>



<For upper-left surface mounting>

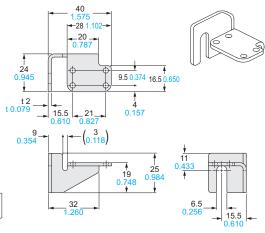


<For lower-right surface mounting>



Material: Stainless steel (SUS304)

<For lower-left surface mounting>

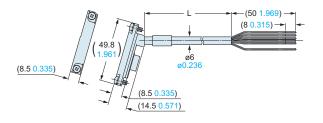


SF2B-CCB

Bottom cap cable (Optional)

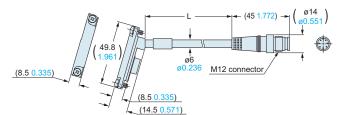
attached.

15.5 0.610



Model No.	L
SF2B-CCB3	3,000 118.110
SF2B-CCB7	7,000 275.590
SF2B-CCB10	10,000 393.700
SF2B-CCB15	15,000 590.551

SF2B-CB□



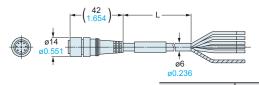
Model No.	L
SF2B-CB05 (-A/B)	500 19.685
SF2B-CB5	5,000 196.850
SF2B-CB10	10,000 393.700

Bottom cap cable (Optional)

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

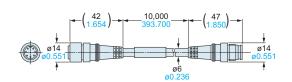
SFB-CC3 SFB-CC10 Extension cable (Optional)



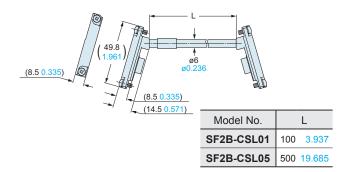
Model No.	L	
SFB-CC3	3,000 118.110	
SFB-CC10	10,000 393.700	

Control unit (Optional)

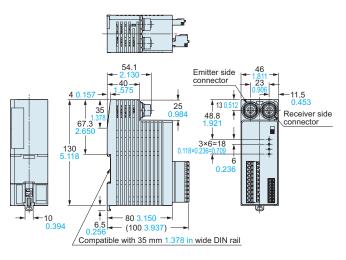
SFB-CCJ10E SFB-CCJ10D Extension cable (Optional)

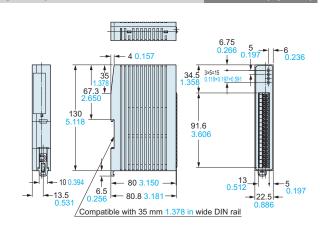


SF2B-CSL01 SF2B-CSL05 Cable for series connection (Optional)



SF-C13 Control unit (Optional)

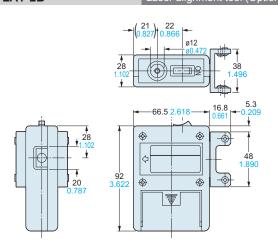




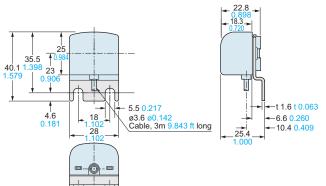
SF-LAT-2B

SF-C11

Laser alignment tool (Optional)



SF-IND-2 Large display unit for light curtain (Optional)



Material: Bracket ··· Cold rolled carbon steel (SPCC)(Black chromate)
Enclosure ··· POM
Cover ··· Polycarbonate

SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO

AREA SENSORS

CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIDE SAVING

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION

FA COMPONENTS

MACHINE VISION SYSTEMS

> URING YSTEMS

Selection Guide Light Curtains Safety Components

Optical Touch Switch Control Units

Definition of Sensing Heights

SF4B-C SF4C SF2C

SF4B