

SURFACE MOUNT DISPLAY



ATTENTION OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC** DISCHARGE SENSITIVE **DEVICES**

Part Number: ACSA56-41SURKWA-F01 Hyper Red

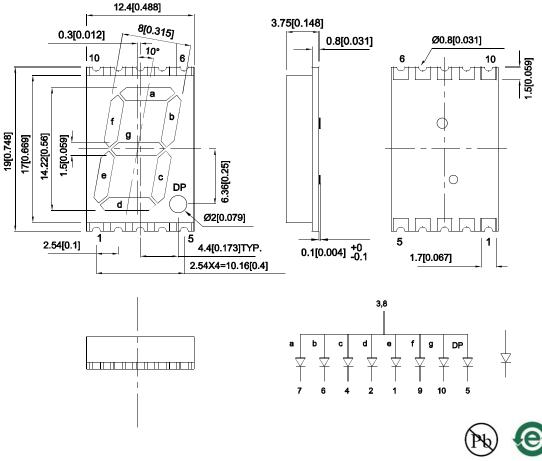
Features

- 0.56 inch digit height.
- Low current operation.
- Excellent character appearance.
- Mechanically rugged.
- Gray face, white segment.
- Package: 400pcs/ reel.
- Moisture sensitivity level : level 2a.
- RoHS compliant.

Descriptions

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

Package Dimensions& Internal Circuit Diagram



- 1. All dimensions are in millimeters (inches), Tolerance is ±0.25(0.01")unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
 The gap between the reflector and PCB shall not exceed 0.25mm.

SPEC NO: DSAG0291 **REV NO: V.13A** DATE: AUG/04/2016 PAGE: 1 OF 5 APPROVED: Wynec **CHECKED:** Joe Lee DRAWN: W.Q.Zhong ERP: 1351000411

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Selection Guide

| Part No. | Emitting Color (Material) | Iv (ucc Material) Lens Type @ 10 | | | Description |
|---------------------|---------------------------|-------------------------------------|--------|--------|-----------------------------------|
| | | | Min. | Тур. | |
| ACSA56-41SURKWA-F01 | Hyper Red (AlGaInP) | White Diffused | 31000 | 80000 | Common Anode,Rt. Hand Decimal. |
| | | | *14000 | *29000 | |

Note:

- Luminous intensity/ luminous Flux: +/-15%.
 Luminous intensity value is traceable to CIE127-2007 standards.

Electrical / Optical Characteristics at TA=25°C

| Symbol | Parameter | Emitting Color | Тур. | Max. | Units | Test Conditions |
|--------|--------------------------|----------------|------|------|-------|--------------------|
| λpeak | Peak Wavelength | Hyper Red | 645 | | nm | IF=10mA |
| λD [1] | Dominant Wavelength | Hyper Red | 630 | | nm | IF=10mA |
| Δλ1/2 | Spectral Line Half-width | Hyper Red | 28 | | nm | IF=10mA |
| С | Capacitance | Hyper Red | 35 | | pF | VF=0V;f=1MHz |
| VF [2] | Forward Voltage | Hyper Red | 1.85 | 2.5 | V | IF=10mA |
| lr | Reverse Current | Hyper Red | | 10 | uA | V _R =5V |

Notes:

- 1. Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.
- 3. Wavelength value is traceable to CIE127-2007 standards.
- 4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Absolute Maximum Ratings at TA=25°C

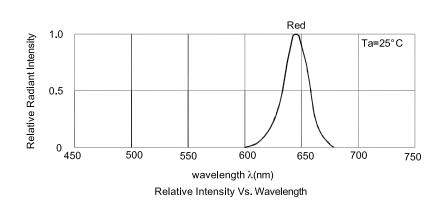
| Parameter | Values | Units | |
|---------------------------------|----------------|-------|--|
| Power dissipation | 75 | mW | |
| DC Forward Current | 30 | mA | |
| Peak Forward Current [1] | 185 | mA | |
| Reverse Voltage | 5 | V | |
| Operating / Storage Temperature | -40°C To +85°C | | |

Notes:

- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
 2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity - Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

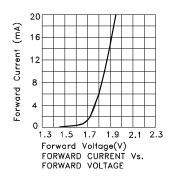
SPEC NO: DSAG0291 **REV NO: V.13A** DATE: AUG/04/2016 PAGE: 2 OF 5 **APPROVED: Wynec CHECKED:** Joe Lee DRAWN: W.Q.Zhong ERP: 1351000411

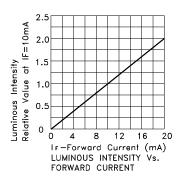
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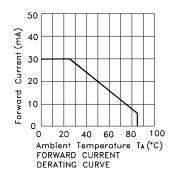


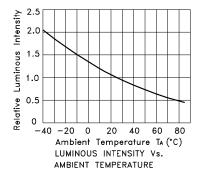
Hyper Red

ACSA56-41SURKWA-F01



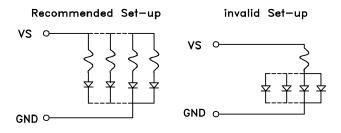






CIRCUIT DESIGN NOTES

- 1.Protective current—limiting resistors may be necessary to operate the Displays.
- 2.LEDs mounted in parallel should each be placed in series with its own current—limiting resistor.

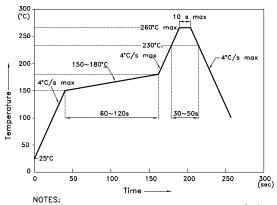


SPEC NO: DSAG0291 APPROVED: Wynec REV NO: V.13A CHECKED: Joe Lee DATE: AUG/04/2016 DRAWN: W.Q.Zhong PAGE: 3 OF 5 ERP: 1351000411

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ACSA56-41SURKWA-F01

Reflow Soldering Profile For Lead-free SMT Process.



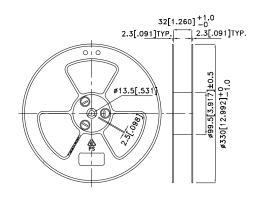
- NOTES:

 1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
 - 3. Number of reflow process shall be 2 times or less.

Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.15)

Reel Dimension



Tape Specifications (Units: mm)

TAPE

4±0.1

2±0.1

Ø1.5±0.1

0.35±0.1

16±0.1

3.95±0.1

SPEC NO: DSAG0291 APPROVED: Wynec REV NO: V.13A CHECKED: Joe Lee

12.5±0.1

DATE: AUG/04/2016 DRAWN: W.Q.Zhong PAGE: 4 OF 5 ERP: 1351000411



PACKING & LABEL SPECIFICATIONS ACSA56-41SURKWA-F01 INSIDE LABEL ZIP SEAL 1REEL/BAG OUTSIDE LABEL 2BAG/12-1#BOX 4000PCS/17#BOX Inside Label on Tape Outside Label on Bag Kingbright OTV ... Number OF QA ACSX56XX 400 PCS Number OF FQC Date SO QAX RoHS Compliant PASSED. LOT NO. RoHS Compliant Outside Label on 17#Box Outside Label on 12-1#Box XXXXXX Number OF QA ACSX56XX 800 PCS Number OF QA Date ACSX56XX Bin Code © QAX 4000PCS Compliant

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 SPEC NO: DSAG0291
 REV NO: V.13A
 DATE: AUG/04/2016
 PAGE: 5 OF 5

 APPROVED: Wynec
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